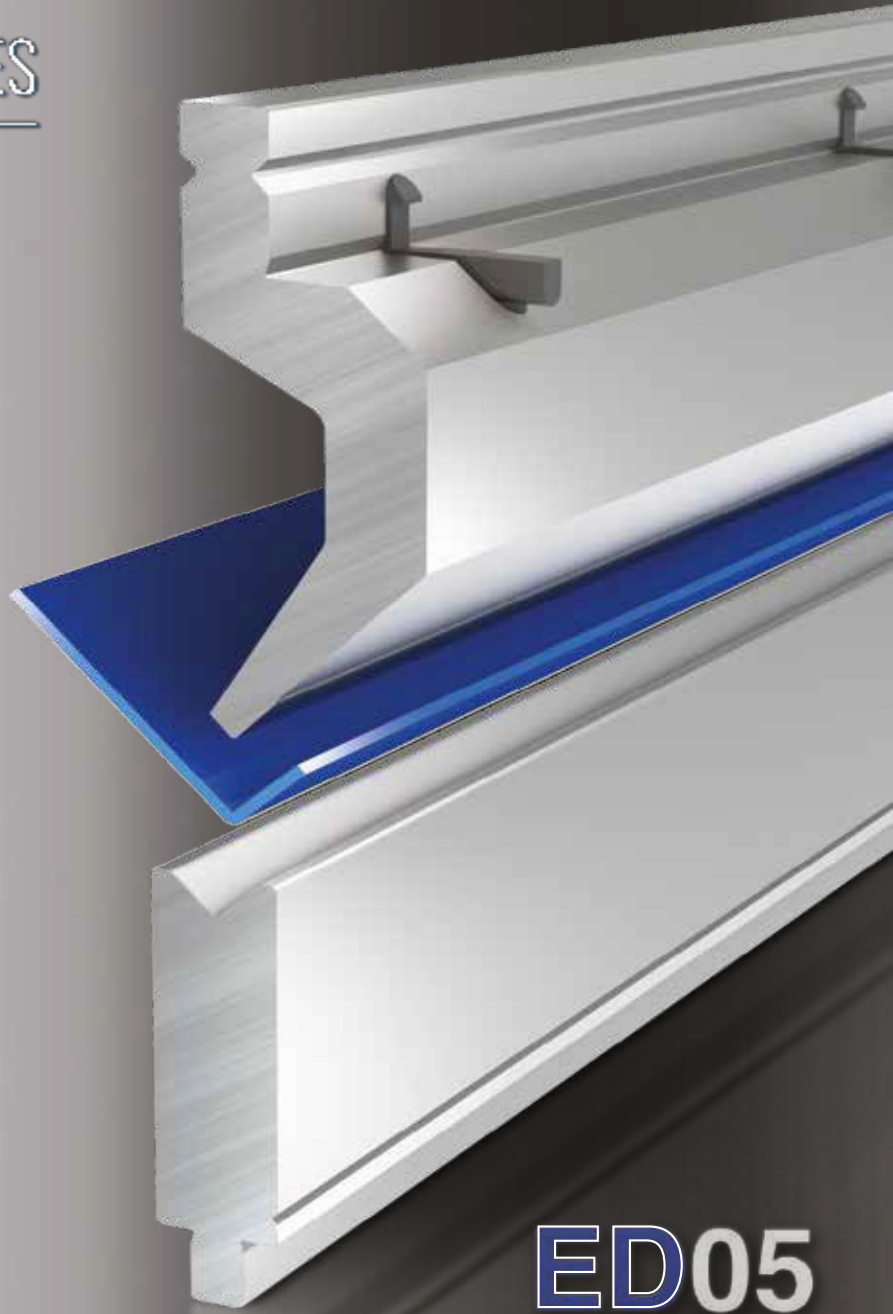




**SUPRA**  
TECHNOLOGIES



UTENSILI PER PRESSE PIEGATRICI



TOOLING FOR PRESS BRAKES



UTILLAJE PARA PLEGADORA



UTILLAJE PARA DOBRADERAS



OUTILS POUR PRESSE PLIEUSE



WERKZEUGE FÜR ABKANTPRESSEN



**ED05**



**BLUE LINE**

WILA - TRUMPF STYLE

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# EXPERIENCE & INNOVATION



Da più di 30 anni mettiamo la nostra esperienza al servizio del cliente, progettando e producendo utensili per tutti i tipi di presse piegatrici e cesoie. I prodotti Tecnostamp vengono interamente progettati e costruiti in Italia e commercializzati in tutto il mondo; la nostra azienda offre anche un efficiente servizio post-vendita garantito dalla competenza dei nostri tecnici e dall'assistenza telefonica dell'ufficio commerciale.



For over 30 years Tecnostamp designs and produces tools for all types of press brakes and shears, offering its experience to meet customer requirements. Tecnostamp products are fully designed and produced in Italy and they are sold worldwide; our company also offers an efficient after sales service guaranteed by the experience of our technicians and by the helpline of our sales department.



De más de 30 años, empleamos nuestra experiencia al servicio del cliente, proyectando y produciendo utillajes para todo tipo de prensas plegadoras y cizalladura. Tecnostamp produce en su propia fabrica todos los productos y comercializa en todo el mundo; nuestra empresa también ofrece un servicio post-venta eficiente garantizado por la experiencia de nuestros técnicos y la asistencia telefónica de oficina comercial.



Há mais de 30 anos que colocámos a nossa experiência ao serviço do cliente, projetando e produzindo ferramentas para todos de tipos de quinadoras/ dobradeiras e fesoura. Os produtos Tecnostamp são inteiramente projetados e construídos em Itália e comercializados em todo o mundo; a nossa empresa também oferece um serviço pós-venda eficiente garantido pela experiência dos nossos técnicos e pela assistência telefónica de nosso escritório de vendas.



Depuis plus de 30 ans, nous mettons notre expérience au service de la clientèle, avec la conception et la production d'outils pour presses plieuses et cisailles. Les produits Tecnostamp sont entièrement conçus et fabriqués en Italie et vendus dans le monde; notre entreprise offre un service après-vente garanti par la compétence de nos techniciens et l'assistance téléphonique de notre bureau commercial.



Seit mehr als 30 Jahren setzt Tecnostamp seine Erfahrung in der Kundenbetreuung, Entwicklung und der Herstellung von Abkantwerkzeuge für alle Typen von Abkantpressen ein und scher. Unsere Produkte werden komplett in Italien entworfen, hergestellt und weltweit verkauft. Unser Unternehmen bietet Ihnen auch einen effizienten After-Sales-Service durch das Know-How unserer Techniker und die Hotline unseres Vertriebsbüros.



## OUR LINES

- RED LINE
- ORANGE LINE
- YELLOW LINE
- GREEN LINE
- BLUE LINE
- MAGENTA LINE
- CORAL LINE
- GOLD LINE
- SILVER LINE
- BLACK LINE
- RAINBOW LINE



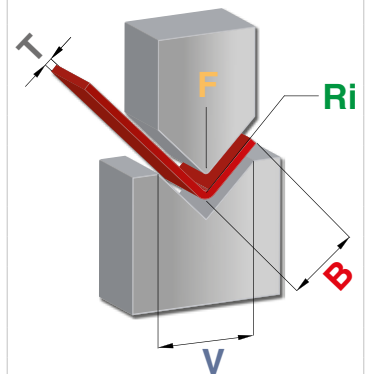
# TABELLA DI PIEGATURA

FORZA NECESSARIA PER PIEGA A 90° IN ARIA DI LAMIERA CON RESISTENZA  
 FORCE REQUIRED FOR 90° AIR BENDING, SHEET RESISTANCE  
 FUERZA NECESARIA PARA PLEGAR A 90° CON LA RESISTENCIA  
 FORÇA NECESSÁRIA PARA QUINAR/DOBRAR NO AR A 90° COM RESISTÊNCIA  
 FORCE NÉCESSAIRE POUR LE PLIAGE EN L'AIR À 90° AVEC RÉSTISANCE  
 ERFORDERLICHE PRESSKRAFT FÜR 90° FREIBIEGEN, ZUGFESTIGKEIT



**R=45 Kg/mmq**

T	6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	V	
mm	4	5.5	7	8.5	11	14	17.5	22	28	35	45	55	71	89	113	140	175	B	
	1	1.3	1.6	2	2.6	3.3	4	5	6.5	8	10	13	16	20	26	33	41	Ri	
0.5	3																		
0.6	4	4																	
0.8	7	5	4																
1	11	8	7	6															
1.2	16	12	10	8	6														
1.5		17	15	13	9	8													
2			27	22	17	13	11												
2.5				35	26	21	17	13											
3					38	30	24	19	15										
4						54	42	34	27	21									
5							67	52	42	33	26								
6								75	60	48	38	30							
8									107	85	68	53	43						
10										134	105	85	67	53					
12											153	120	96	78	60				
15												188	150	120	95	75			F
20													270	215	170	135	108		t/m



SPESORE LAMIERA IN MM - THICKNESS OF THE SHEET IN MM - ESPESOR DE CHAPA MM ESPESSURA DA CHAPA EM MM - ÉPAISSEUR DE TÔLE EN MM - MATERIALDICKE IN MM	<b>T</b>
FORZA IN TON /METRO - FORCE IN TON /METER - FUERZA TON/METRO FORÇA TON/METRO - FORCE EN TON/METRE - PRESSKRAFT IN T/M	<b>F</b>
RAGGIO INTERNO - INSIDE RADIUS - RADIO INTERIOR - RAO INTERNO - RAYON INTÉRIEUR - INNENRADIUS	<b>Ri</b>
BORDO MINIMO POSSIBILE - MINIMUM FLANGE LENGHT - ALA MINIMA ABA MINIMA - BORD MINI POSSIBLE - KÜRZESTE SCHENKELLANGE	<b>B</b>
LARGHEZZA DEL V - V-OPENING - APERTURA MATRIZ - ABERTURA DO V - LARGEUR DU VE - MATRIZENÖFFNUNGSWEITE V	<b>V</b>

CALCOLO DELLA FORZA PER PIEGA IN ARIA	$F = \frac{T^2 \times 2 \times R}{1.4 \times V} = \dots\dots\dots \text{Tons/mt}$
CALCULATION OF FORCE FOR AIR BENDING	
CÁLCULO DE LA FUERZA DE PLEGADO AL AIRE	
CÁLCULO DE FORÇA DA QUINAGEM/DOBRA NO AR	
CALCUL DE LA FORCE POUR PLIAGE EN L'AIR	
BESTIMMUNG DER PRESSKRAFT	

ALLUMINIO - ALUMINIUM - ALUMINIO - ALUMINIO - ALUMINIUM - ALUMINIUM	<b>R=20-25 KG/MMQ</b>
ACCIAO DOLCE - MILD STEEL - ACERO - AÇO - ACIER - STAHL	<b>R=40-45 KG/MMQ</b>
INOX - STAINLESS STEEL - INOX - INOX - ACIER INOXYDABLE - EDELSTAHL	<b>R=65-70 KG/MMQ</b>

RAPPORTO TRA SPESSORE DI LAMIERA E AMPIEZZA DEL V - SHEET THICKNESS / V- WIDTH CHAPA ESPESOR / ANCHO V - ESPESSURA DA CHAPA / LARGURA V RAPPORT ÉPAISSEUR DE TÔLE / LARGEUR DU VE - MATERIALDICKE / MATRIZENÖFFNUNGSWEITE V				
SPESORE LAMIERA (mm) - SHEET THICKNESS (mm) - ESPESOR DE CHAPA (mm) ESPESSURA DA CHAPA (mm) - ÉPAISSEUR DE TÔLE (mm) - MATERIALDICKE (mm)	<b>0.5 - 2.5</b>	<b>3 - 8</b>	<b>9 - 10</b>	<b>12 OR MORE</b>
AMPIEZZA DEL V (mm) - V - WIDTH (mm) - ANCHO V (mm) LARGURA V (mm) - LARGEUR DU VE (mm) - MATRIZENÖFFNUNGSWEITE V (mm)	<b>6 T</b>	<b>8 T</b>	<b>10 T</b>	<b>12 T</b>

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# TRATTAMENTI TERMICI E TIPO DI MATERIALE

TRATTAMENTI TERMICI - HARDENED TREATMENT - TRATAMIENTOS ENDURECIDOS - TRATAMENTOS TÉRMICOS - TRAITEMENTS THERMIQUES - HÄRTEBEHANDLUNG

GLI UTENSILI STANDARD E SPECIALI SONO TEMPRATI AD INDUZIONE SULLE PARTI USURABILI A 52-55 HRC.

THE STANDARD AND SPECIAL TOOLS ARE INDUCTION HARDENED TO 52-55 HRC ON WEAR PARTS.

LAS HERRAMIENTAS ESTÁNDAR Y ESPECIALES VIENEN TEMPLADAS POR INDUCCIÓN DE 52-55 HRC EN PIEZAS DE DESGASTE.

AS FERRAMENTAS STANDARD E ESPECIAIS SÃO TEMPERADAS POR INDUÇÃO 52-55 HRC NA ZONA DE DESGASTE.

LES OUTILS STANDARDS ET SPÉCIAUX SONT TREMPÉS PAR INDUCTION À 52-55 HRC SUR LES PARTIES TRAVAILLANTES.

DIE VERSCHLEISSTEILE DER STANDARD UND SONDERWERKZEUGE SIND INDUKTIV AUF 52-55HRC GEHÄRTET.

TRATTAMENTI ANTIUSURA - ANTIWEAR TREATMENT - TRATAMIENTOS ANTI-DESGASTE - TRATAMENTOS ANTI-DESGASTE - TRAITEMENTS ANTI-USURE - BEHANDLUNG FÜR VERSCHLEISSCHUTZ

A RICHIESTA DEL CLIENTE, SUGLI UTENSILI COSTRUITI IN 42CRM04, PUÒ ESSERE FATTO UN TRATTAMENTO ANTIUSURA DI NITRURAZIONE.

ON REQUEST ON THE TOOLING IN 42CRM04 TECNOSTAMP CAN MAKE AN ANTIWEAR-NITRIDING TREATMENT.

OPCIONALMENTE, AL UTILLAJE EN 42CRM04, SE LE PUEDE HACER UN TRATAMIENTO ANTI-DESGASTE – NITRURACIÓN.

A PEDIDO DO CLIENTE EM FERRAMENTAS FABRICADAS EM 42CRM04, TECNOSTAMP PODE FAZER UM TRATAMENTO DE NITRETAÇÃO ANTI-DESGASTE.

SUR DEMANDE LES OUTILS EN 42CRM04 PEUVENT SUBIR UN TRAITEMENT ANTI-USURE EN NITRURATION.

AUF ANFRAGE AUF DEM WERKZEUG IN 42CRM04 TECNOSTAMP KANN EINE ANTIWEAR-NITRIERBEHANDLUNG ZU MACHEN.

TRATTAMENTI ANTIRUGGINE - RUSTING TREATMENT - TRATAMIENTOS ANTI-OXIDACIÓN - TRATAMENTOS ANTI OXIDAÇÃO - TRAITEMENTS ANTIROUILLE - BEHANDLUNG GEGEN ROST

A RICHIESTA DEL CLIENTE SUGLI UTENSILI PUÒ ESSERE FATTO IL TRATTAMENTO ANTI RUGGINE DI ZINCATURA.

AN ANTI RUST-GALVANIZED TREATMENT CAN BE MADE ON TOOLS ON REQUEST.

OPCIONALMENTE, A LOS UTILLAJES SE LES PUEDE DAR UN TRATAMIENTO ANTI-ÓXIDO-GALVANIZADO.

A PEDIDO DO CLIENTE, A TECNOSTAMP PODE FAZER UM TRATAMENTO ANTIFERRUGEM ZINCADO.

SUR DEMANDE UN TRAITEMENT ANTI-ROUILLE PEUT ÊTRE RÉALISÉ EN GALVANISÉ.

AUF ANFRAGE KANN TECNOSTAMP MEINE ANTI-RUST BEHANDLUNG ANBIETEN.

TIPO DI MATERIALE - TYPE OF MATERIAL - TIPO DE MATERIAL UTILIZADO - TIPO DE MATERIAL UTILIZADO - TYPE DE MATÉRIEL - ART DES MATERIALS



ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191).  
STEEL C45 (UNI EN 10083 W.1. : 1.1191).  
ACERO C45 (UNI EN 10083 W.1. : 1.1191).  
AÇO C45 (UNI EN 10083 W.1. : 1.1191).  
ACIER C45 (UNI EN 10083 W.1. : 1.1191).  
STAHL C45 (UNI EN 10083 W.1. : 1.1191).



ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI.  
STEEL C45 (UNI EN 10083 W.1. : 1.1191) INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS.  
ACERO C45 (UNI EN 10083 W.1. : 1.1191) TEMPLADO A INDUCCIÓN EN ZONA DE DESGASTE (52/55 HRC).  
AÇO C45 (UNI EN 10083 W.1. : 1.1191) TEMPERADO POR INDUÇÃO NAS ZONAS DE DESGASTE (52-55 HRC).  
ACIER C45 (UNI EN 10083 W.1. : 1.1191) TREMPÉ PAR INDUCTION (52-55 HRC) SUR LES PARTIES TRAVAILLANTES.  
STAHL C45 (UNI EN 10083 W.1. : 1.1191), VERSCHLEISSTEILE INDUKTIV AUF (52-55HRC) GEHÄRTET.



ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICATO R=80-85 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI.  
STEEL C45 (UNI EN 10083 W.1. : 1.1191) HARDENED R=80-85 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS.  
ACERO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICADO R=80-85 KG/MMQ TEMPLADO A INDUCCIÓN EN ZONA DE DESGASTE (52/55 HRC).  
AÇO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICADO R=80-85 KG/MMQ TEMPERADO POR INDUÇÃO NAS ZONAS DE DESGASTE (52-55 HRC).  
ACIER C45 (UNI EN 10083 W.1. : 1.1191) RESISTANCE R = 80-85 KG/MMQ ET TREMPÉ PAR INDUCTION (52-55 HRC) SUR LES PARTIES TRAVAILLANTES.  
STAHL C45 (UNI EN 10083 W.1. : 1.1191) VERGÜTET R=80-85 KG/MM2 AN DEN ABNUTZUNGSKANTEN INDUKTIV GEHÄRTET AUF (52/55 HRC).



ACCIAIO 42CRM04 (UNI EN 10083 W.1. : 1.7225) BONIFICATO R=95-105 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI.  
STEEL 42 CRM04 (UNI EN 10083 W.1. : 1.7225) HARDENED R=95-105 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PART.  
ACERO 42CRM04 (UNI EN 10083 W.1. : 1.7225) BONIFICADO R=95-105 KG/MMQ TEMPLADO A INDUCCIÓN EN ZONA DE DESGASTE (52/55 HRC).  
AÇO 42 CRM04 (UNI EN 10083 W.1. : 1.7225) BONIFICADO R=95-105 KG/MMQ TEMPERADO POR INDUÇÃO NAS ZONAS DE DESGASTE (52-55 HRC).  
ACIER 42 CRM04 (UNI EN 10083 W.1. : 1.7225) RESISTANCE R=95-105 KG/MMQ ET TREMPÉ PAR INDUCTION (52-55 HRC) SUR LES PARTIES TRAVAILLANTES.  
STAHL 42 CRM04 (UNI EN 10083 W.1. : 1.7225) VERGÜTET R=95-105 KG/MM2 AN DEN ABNUTZUNGSKANTEN INDUKTIV GEHÄRTET AUF (52/55 HRC).





# PUNZONI

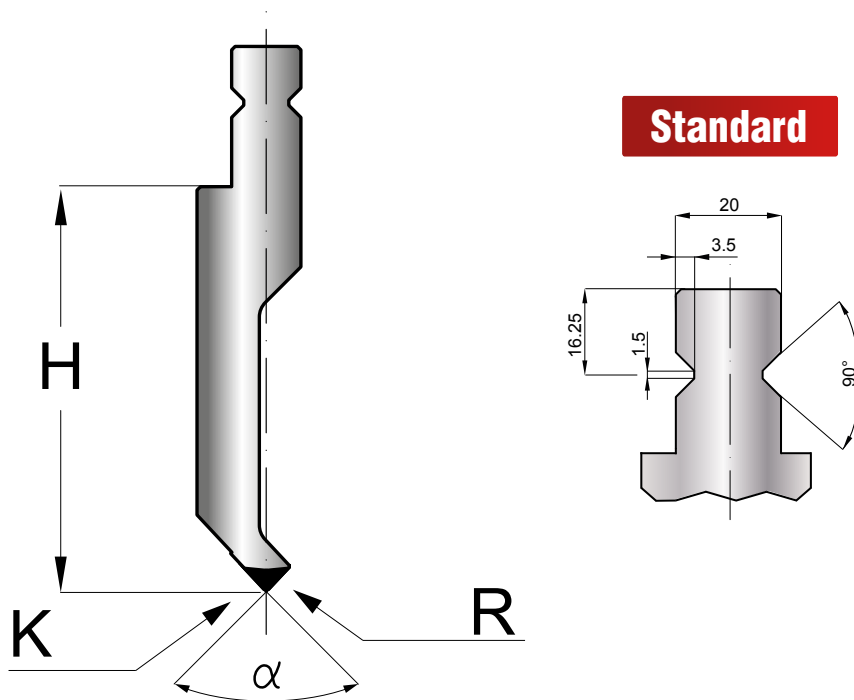


## ***BLUE LINE***

WILA - TRUMPF STYLE

PUNZONI - PUNCHES - PUNZONES - PUNÇÕES - POINÇONS - OBERWERKZEUGE

I PUNZONI STANDARD SONO DISPONIBILI A MAGAZZINO NELLE LUNGHEZZE DI: 100/200/300 mm - 500 mm E FRAZIONATI (550 mm)  
 STANDARD PUNCHES ARE AVAILABLE ON STOCK IN THE FOLLOWING STANDARD LENGTHS: 100/200/300 mm - 500 mm AND SECTIONED (550 mm)  
 LOS PUNZONES ESTÁN DISPONIBLES EN STOCK Y EN LONGITUDES DE: 100/200/300 mm - 500 mm Y FRACCIONADOS (550 mm)  
 OS PUNÇÕES ESTÃO DISPONÍVEIS EM STOCK/ESTOQUE E EM COMPRIMENTOS DE: 100/200/300 mm - 500 mm E FRACIONADOS (550 mm)  
 LES POINÇONS STANDARD SONT DISPONIBLES EN LONGUEURS: 100/200/300 mm - 500mm ET FRACTIONNÉS (550 mm)  
 STANDARD-OBERWERKZEUGE SIND IN DEN FOLGENDEN LÄNGEN AB LAGER ERHÄLTlich: 100/200/300 mm - 500 mm UND SEKTIONIERT LÄNGE (550 mm)

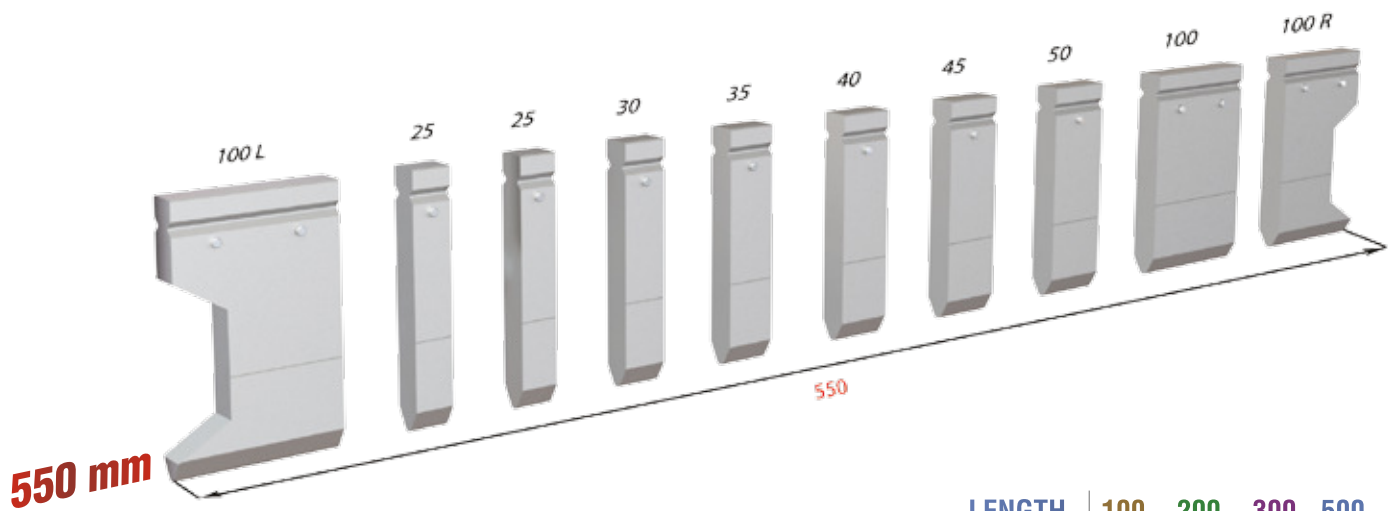


LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
H = ALTEZZA	HEIGHT	ALTURA	ALTURA	HAUTEUR	STEMPELHÖHE
$\alpha$ = ANGOLO	ANGLE	ÁNGULO	ÁNGULO	ANGLE	WINKEL
R = RAGGIO	RADIUS	RADIO	RAIO	RAYON	RADIUS
K = PARTI USURABILI	WEAR PARTS	ZONDA DE DESGASTE	ZONAS DE DESGASTE	ZONES D'USURE	VERSCHLEISSTEILE





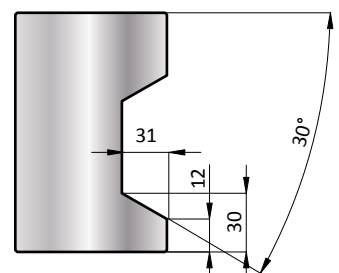
# STANDARD 100 200 300 500mm E FRAZIONATI 550mm



LENGTH	100	200	300	500
SECTION	550			

SCHEMA SCARPETTE FRAZIONATO STANDARD - HORNS SCHEME STANDARD SECTIONING - BIGORNIAS STANDARD PARA LOS MODELOS INDICADOS  
 BIGORNAS STANDARD/PADRÃO PARA OS MODELOS INDICADOS - SCHÉMA BIGORNES POUR FRACTIONNÉS STANDARDS - HORN SCHEMA DER STANDARD UNTERTEILUNG

CODE	15.310	15.370	15.620	15.680	15.730
	15.320	15.450	15.630	15.700	15.750
	15.330	15.480	15.635	15.710	15.790
	15.335	15.610	15.670	15.720	15.800



# MONTAGGIO E SMONTAGGIO LATERALE DEGLI UTENSILI

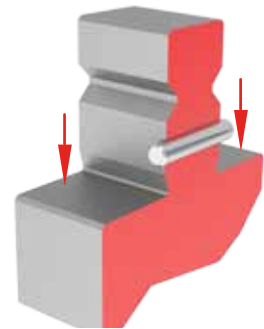
MONTAGGIO E SMONTAGGIO LATERALE DEGLI UTENSILI - SIDE INSTALLATION/DISINSTALLATION OF TOOLS - MONTAJE Y DESMONTAJE DE LADO HERRAMIENTA  
MONTAGEM E DESMONTAGEM LATERAL DAS FERRAMENTAS - MONTAGE ET DÉMONTAGE LATÉRAL DES OUTILS - SEITLICHER AUS-UND EINBAU DER WERKZEUGE



SPINTA IN TESTA  
PRESSURE SURFACE ON THE HEAD  
FUERZA EN CENTRO  
FORÇA NO CENTRO  
POINT DE POUSSÉE SUR LA TÊTE  
KOPFTRAGEND

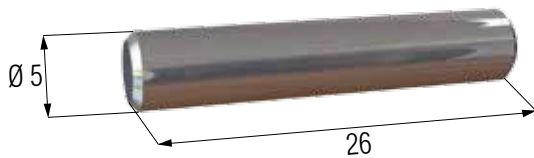


SPINTA SULLE SPALLE  
PRESSURE SURFACE  
ON THE SHOULDERS  
FUERZA EN LATERALES  
FORÇA NOS OMBROS  
POINT DE POUSSÉE LATÉRAL  
SCHULTERTARGEND



## CODE

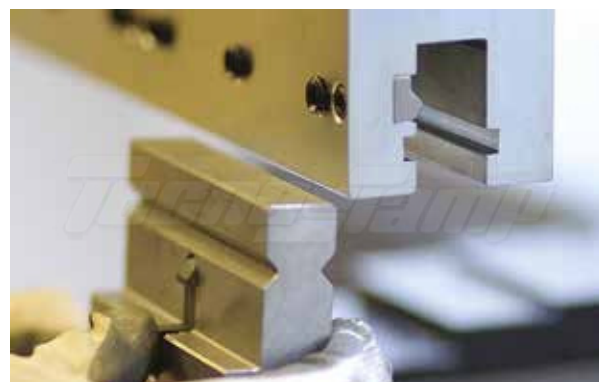
70.130



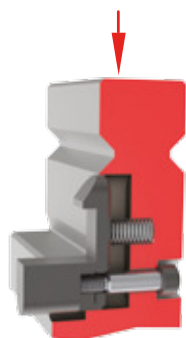
PARTI DI RICAMBIO - SPARE PARTS - RECAMBIOS - PEÇAS DE SUBSTITUIÇÃO - PIÈCES DE RECHANGE - ERSATZTEILE

# MONTAGGIO E SMONTAGGIO FRONTALE DEGLI UTENSILI

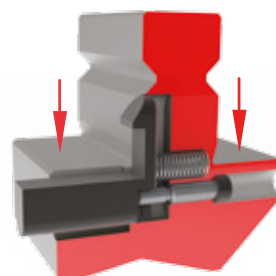
MONTAGGIO E SMONTAGGIO FRONTALE DEGLI UTENSILI - FRONT INSTALLATION/DISINSTALLATION OF TOOLS - EL MONTAJE Y DESMONTAJE EL FRENTE DE HERRAMIENTAS  
 MONTAGEM E DESMONTAGEM FRONTAL DAS FERRAMENTAS - MONTAGE ET DÉMONTAGE FRONTAL DES OUTILS - EIN-UND AUSBAU DER WERKZEUGE NACH VORNE



SPINTA IN TESTA  
 PRESSURE SURFACE ON THE HEAD  
 FUERZA EN CENTRO  
 FORÇA NO CENTRO  
 POINT DE POUSSÉE SUR LA TÊTE  
 KOPFTRAGEND



SPINTA SULLE SPALLE  
 PRESSURE SURFACE ON THE SHOULDERS  
 FUERZA EN LATERALES  
 FORÇA NOS OMBROS  
 POINT DE POUSSÉE LATÉRAL  
 SCHULTERTARGEND



SOLO PER STAMPI FINO A 12,5 KG - ONLY FOR TOOLS 12,5 KG - PARA HERRAMIENTAS DE HASTA 12,5 KG - APENAS PARA FERRAMENTA ATÉ 12,5 KG  
 POUR OUTILS NE DEPASSANT PAS 12,5 KG - FÜR WERKZEUGE BIS 12,5 KG GEWICHT

70.714



11

ONLY FOR TOOLS

15.010 15.310 15.610

70.715



14

ONLY FOR TOOLS

15.320 15.620

70.716

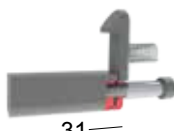


19

ONLY FOR TOOLS

15.330 15.335 15.630 15.635 15.902 15.904 15.905  
 15.755

70.717

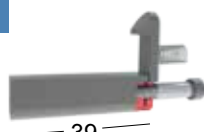


31

ONLY FOR TOOLS

15.450 15.710 15.720 15.730 15.750 15.760

70.718

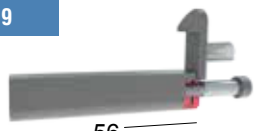


39

ONLY FOR TOOLS

15.370 15.480 15.670 15.680

70.719



56

ONLY FOR TOOLS

15.700 15.800



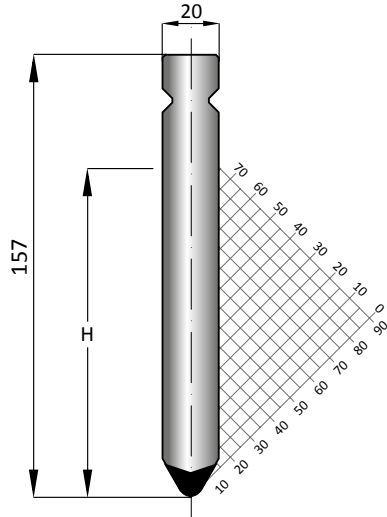




# PUNZONI 28° / 60°

CODE	$\alpha$	R	H	T/Mt	Mt
15.310	60°	4.00	120.00	130	<span style="background-color: yellow;"> </span>

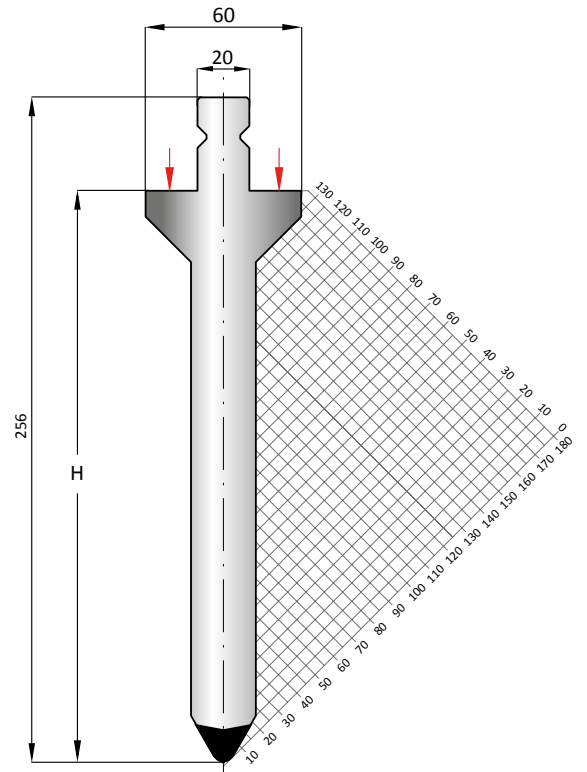
60°



LENGTH	100	200	300	500	
SECTION	550				

CODE	$\alpha$	R	H	T/Mt	Mt
15.730	60°	4.00	220.00	130	<span style="background-color: yellow;"> </span>

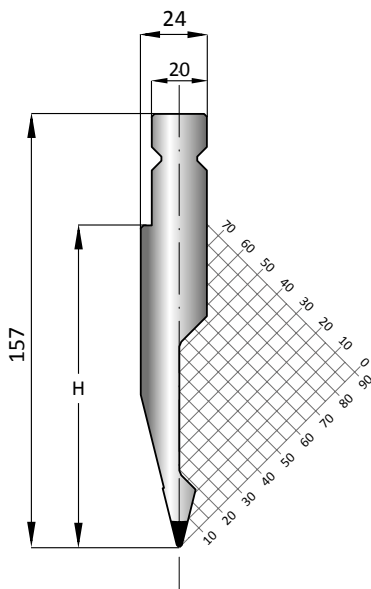
60°



LENGTH	100	200	300	500	
SECTION	550				

CODE	$\alpha$	R	H	T/Mt	Mt
15.320	28°	1.00	120.00	80	<span style="background-color: yellow;"> </span>

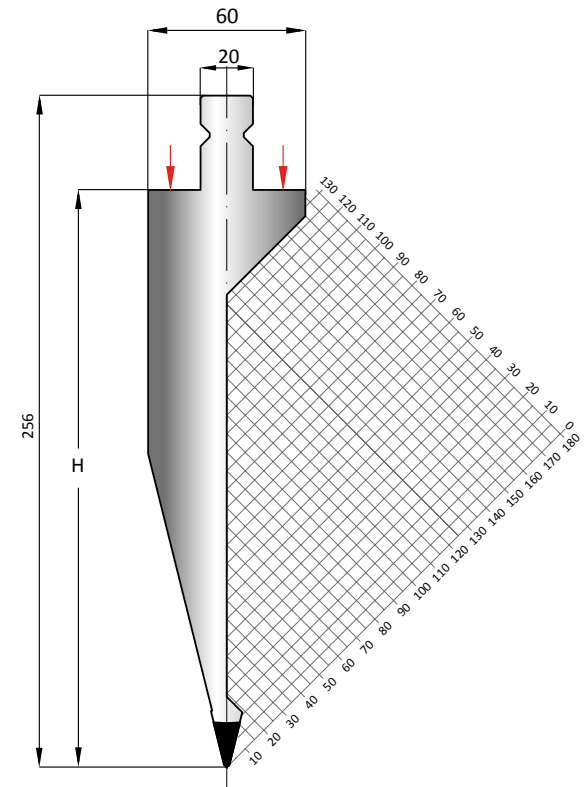
28°



LENGTH	100	200	300	500	
SECTION	550				

CODE	$\alpha$	R	H	T/Mt	Mt
15.720	28°	1.00	220.00	80	<span style="background-color: yellow;"> </span>

28°

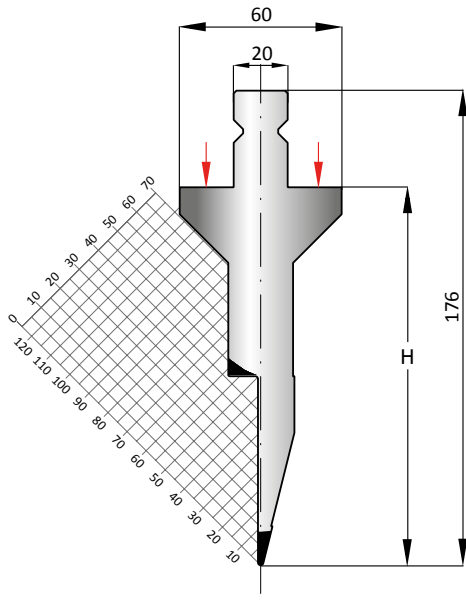


LENGTH	100	200	300	500	
SECTION	550				

# PUNZONI 28° / 86°

CODE	$\alpha$	R	H	T/Mt	Mt
15.450	28°	1.00	140.00	40	

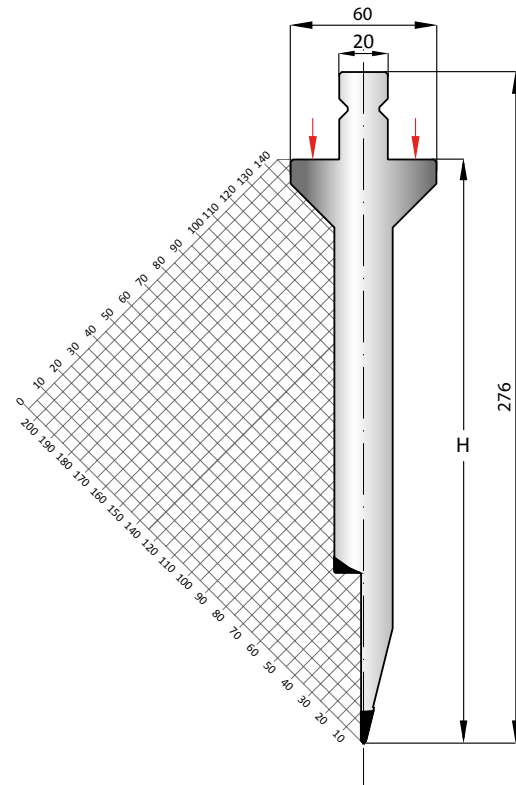
28°



LENGTH	100	200	300	500
SECTION	550			

CODE	$\alpha$	R	H	T/Mt	Mt
15.750	28°	1.00	240.00	40	

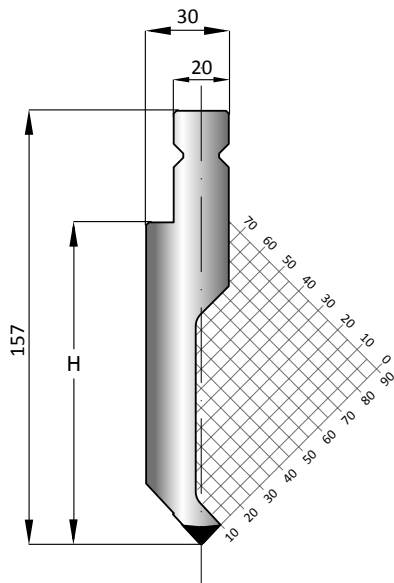
28°



LENGTH	100	200	300	500
SECTION	550			

CODE	$\alpha$	R	H	T/Mt	Mt
15.330	86°	1.00	120.00	80	

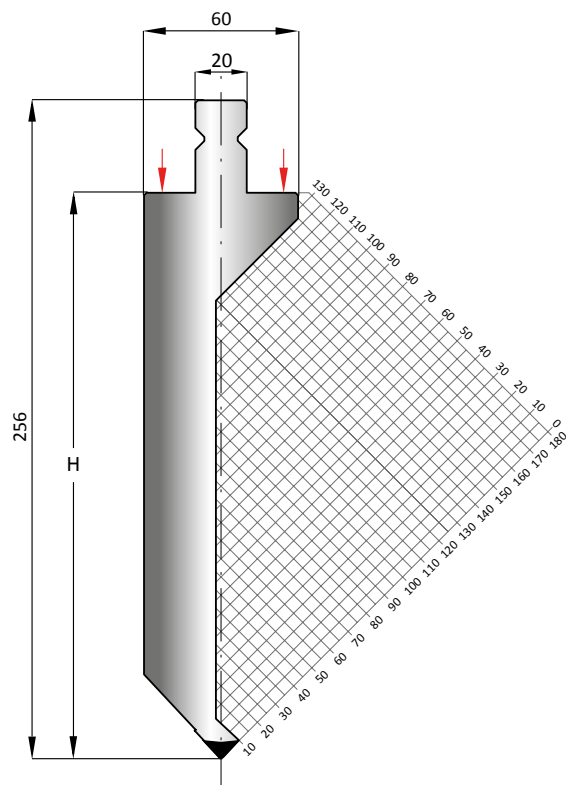
86°



LENGTH	100	200	300	500
SECTION	550			

CODE	$\alpha$	R	H	T/Mt	Mt
15.710	86°	1.00	220.00	80	

86°



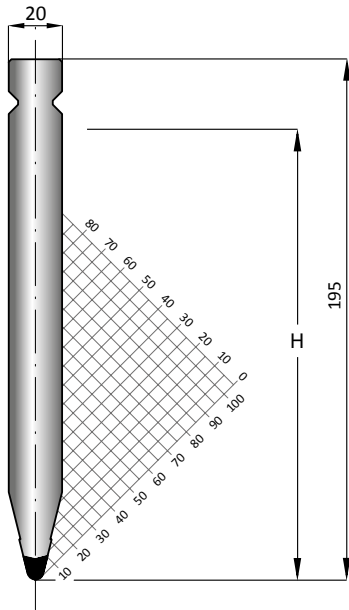
LENGTH	100	200	300	500
SECTION	550			



# PUNZONI 28° / 60° / 84°

28°

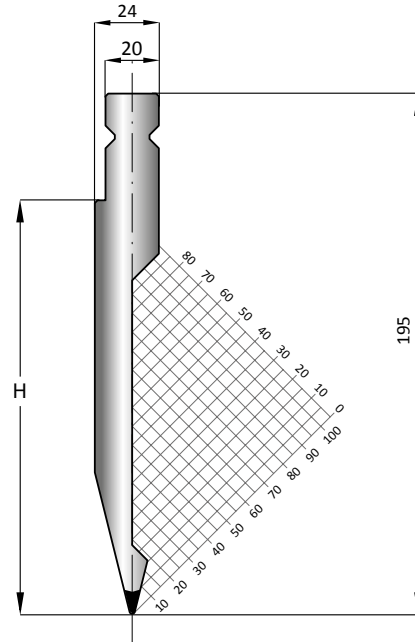
CODE	$\alpha$	R	H	T/Mt	Mt
15.610	28°	3.00	158.00	100	



LENGTH	100	200	300	500
SECTION	550			

28°

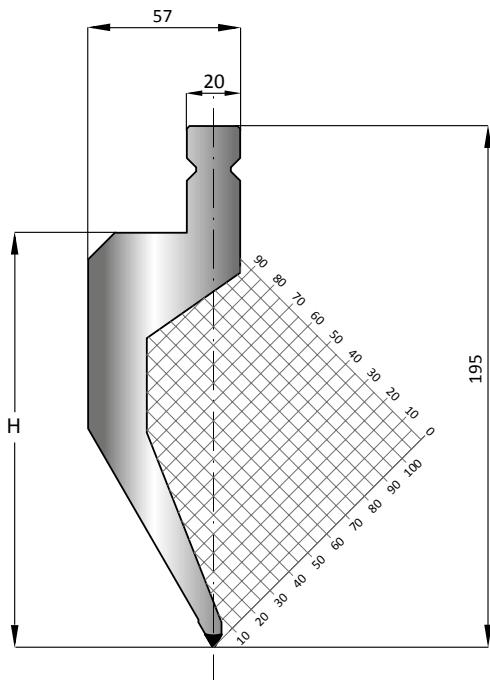
CODE	$\alpha$	R	H	T/Mt	Mt
15.620	28°	1.00	158.00	80	



LENGTH	100	200	300	500
SECTION	550			

60°

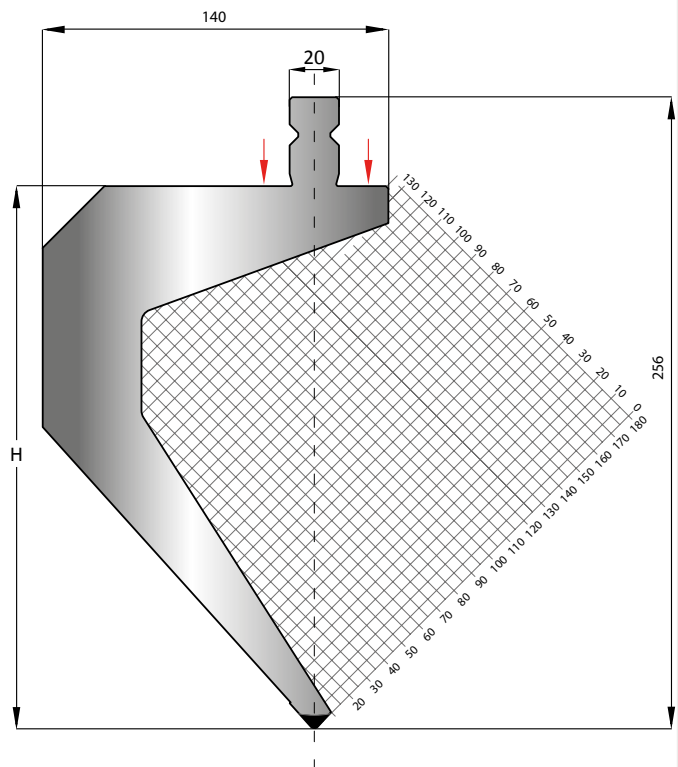
CODE	$\alpha$	R	H	T/Mt	Mt
15.680	60°	0.80	158.00	40	



LENGTH	100	200	300	500
SECTION	550			

84°

CODE	$\alpha$	R	H	T/Mt	Mt
15.790	84°	1.00	220.00	60	



LENGTH	100	200	300
SECTION	550		



# LAME

# SUPPORTO PER LAME



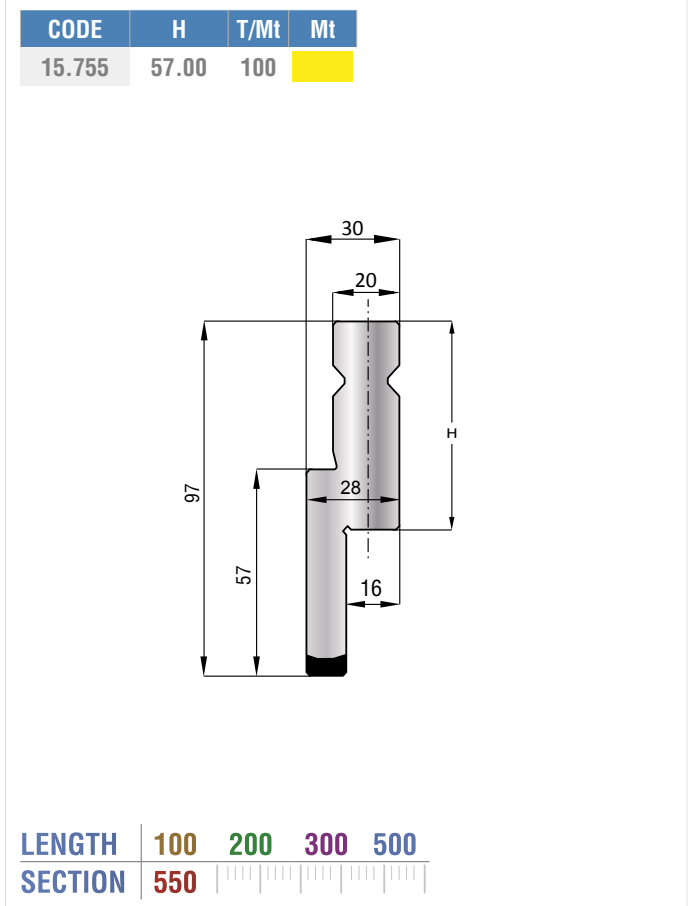
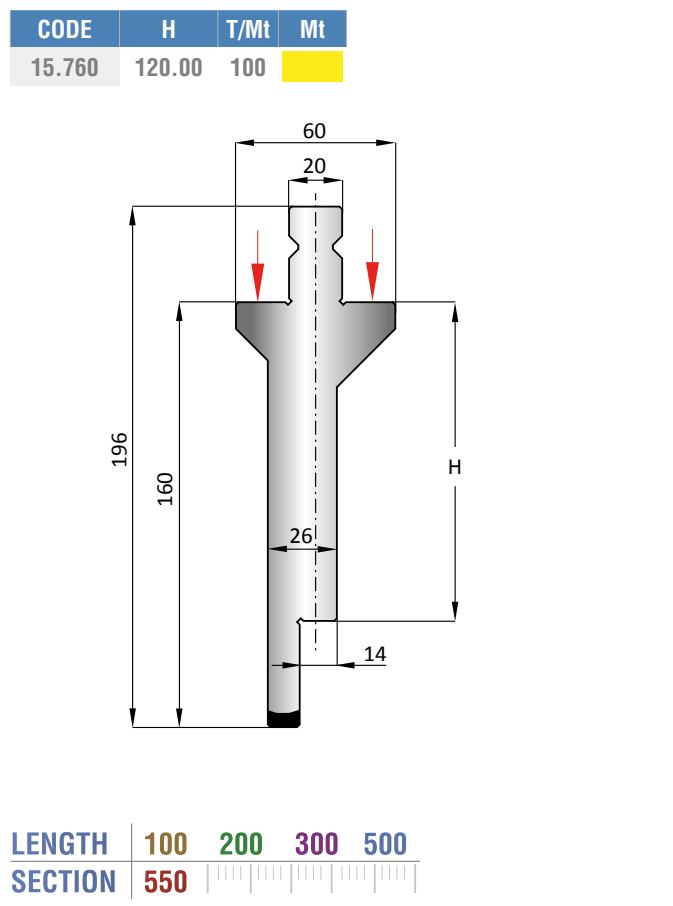
## **BLUE LINE**

**WILA - TRUMPF STYLE**

**LAME E SUPPORTO PER LAME - HOLDERS AND BLADES - SOPORTES Y CUCHILLAS  
LÂMINAS E SUPORTES - SUPPORTS ET LAMES - KLINGENHALTER UND KLINGEN**

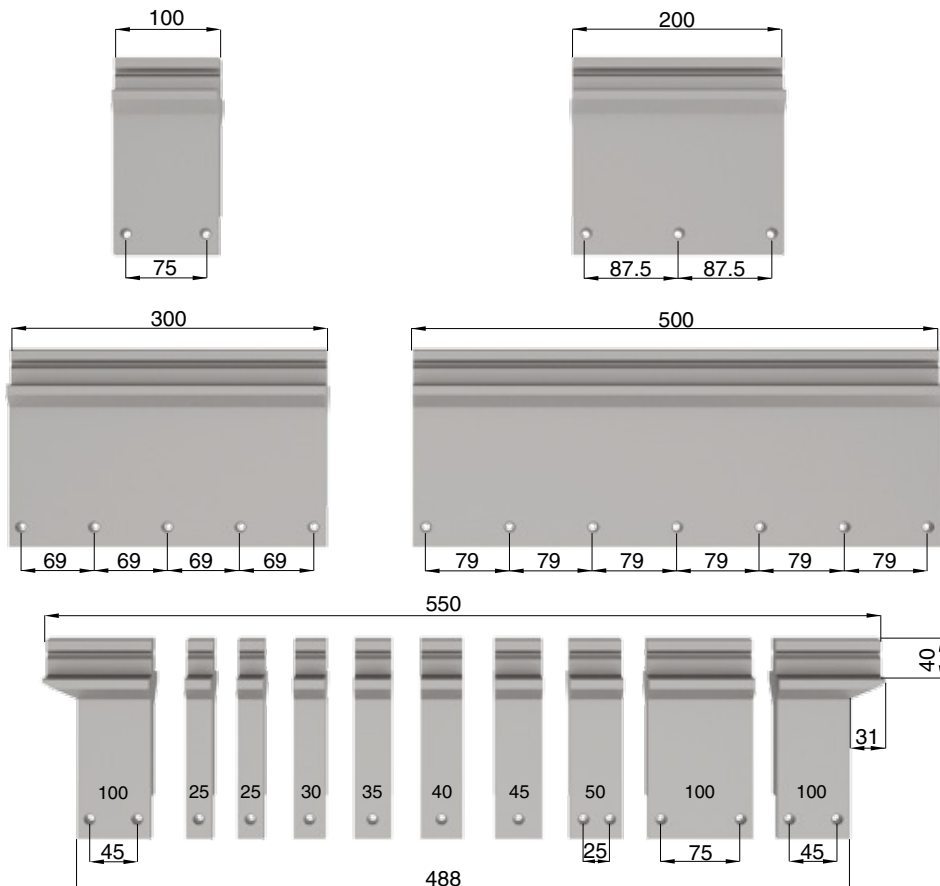
# SUPPORTO PER LAME

SCHEMA DI MONTAGGIO - ASSEMBLY SCHEME - ESQUEMA DE MONTAJE - ESQUEMA DE MONTAGEM - SCHÉMA DE MONTAGE - MONTAGESCHEMA
















LUNGHEZZA STANDARD - STANDARD LENGTH - LONGITUD STANDARD - COMPRIMENTO PADRÃO - LONGUEUR STANDARD - STANDARD - LÄNGE

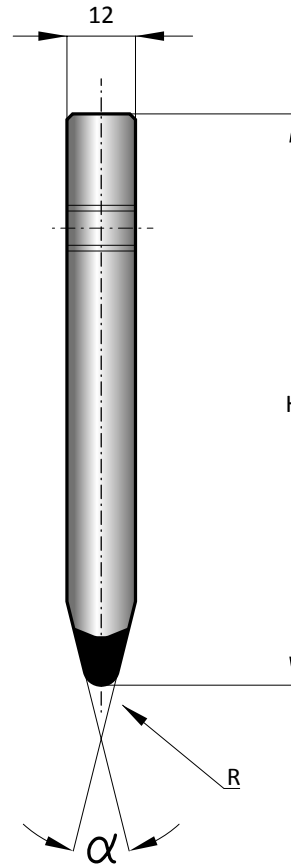
LUNGHEZZA FRAZIONATO - SECTIONED LENGTH - LONGITUD FRACCIONADO - COMPRIMENTO FRACCIONADO - LONGUEUR FRACTIONNÉE - SEKTIONIERTER LÄNGE



# LAME 28° / 84° / 86° / 90°

LAMA - BLADE - CUCHILLAS - LÂMINAS - LAMES - KLINGEN

CODE	$\alpha$	R	H	T/Mt	Mt
15.788	90°	2.00	100.00	100	
15.787	90°	1.50	100.00	100	
15.784	90°	1.00	100.00	100	
15.782	90°	0.50	100.00	100	
15.776	86°	1.00	100.00	100	
15.774	84°	1.00	100.00	100	
15.769	28°	6.00	100.00	100	
15.768	28°	5.00	100.00	100	
15.767	28°	4.00	100.00	100	
15.766	28°	3.00	100.00	100	
15.765	28°	2.00	100.00	100	
15.763	28°	1.00	100.00	100	
15.761	28°	0.50	100.00	100	

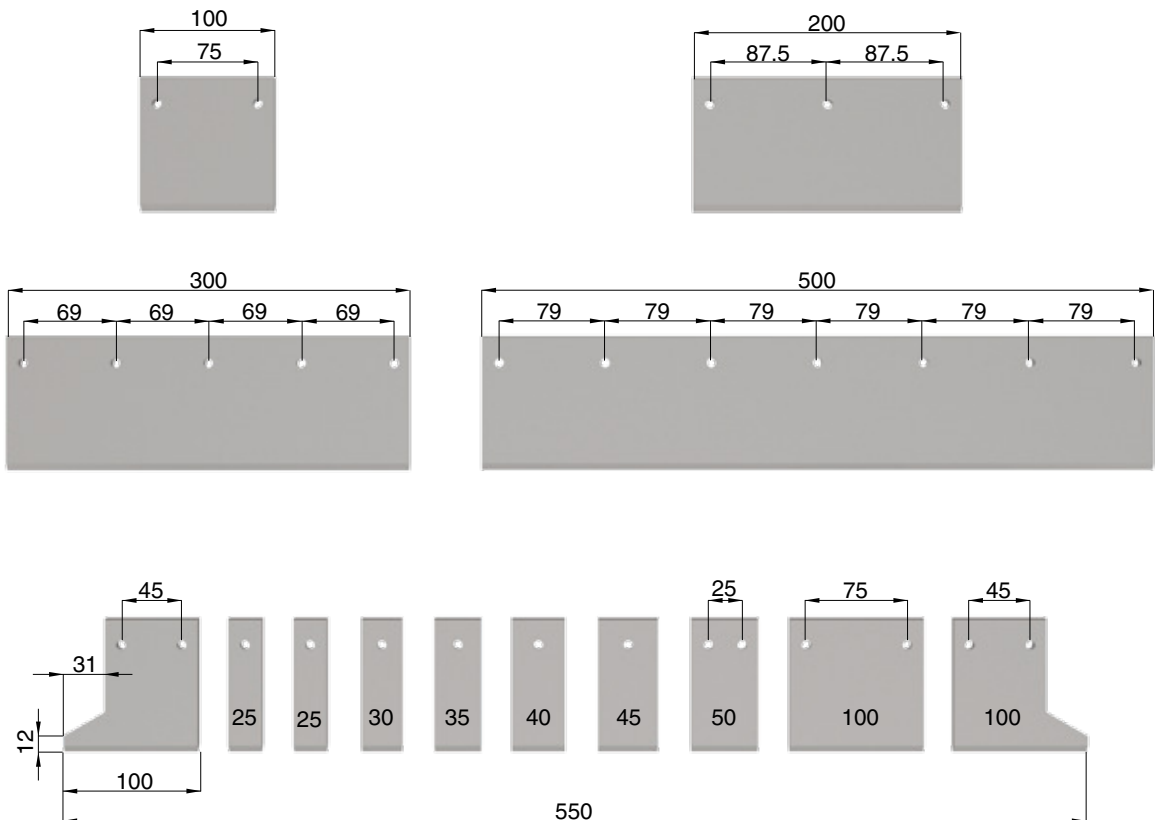


90°  
86°  
84°  
28°

LENGTH | 100 200 300 500  
SECTION | 550

LUNGHEZZA STANDARD - STANDARD LENGTH - LONGITUD STANDARD - COMPRIMENTO PADRÃO - LONGUEUR STANDARD - STANDARD - LÄNGE

LUNGHEZZA FRAZIONATO - SECTIONED LENGTH - LONGITUD FRACCIONADO - COMPRIMENTO FRACIONADO - LONGUEUR FRACTIONNÉE - SEKTIONIERTE LÄNGE







# INSERTI A Z

# INSERTI RAGGIATI



## **BLUE LINE**

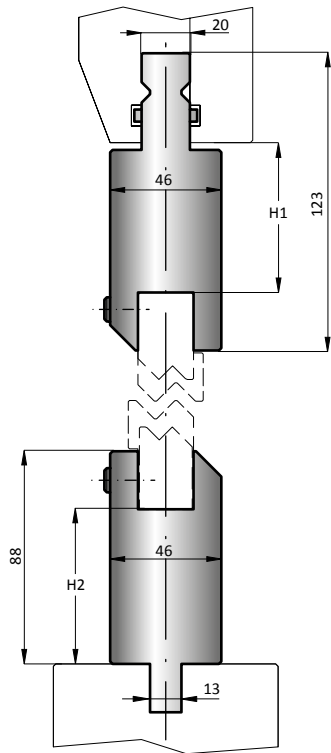
**WILA - TRUMPF STYLE**

INSERTI A Z E INSERTI RAGGIATI - RADIUS AND Z INSERTS - INSERTOS PARA Z E INSERTOS DE RADIO  
INSERTOS DE RAIOS E EM Z - OUTILS EN Z ET À RAYONNER - Z-WERKZEUGEINSÄTZE UND RADIIENWERKZEUGE

# CONTENITORI PER INSERTI A Z

CONTENITORI PER INSERTI A Z - HOLDER FOR Z INSERT - CONTENEDORES PARA INSERTOS PARA Z  
 SUPORTES PARA INSERTOS EM Z - SUPPORTS POUR OUTILS EN Z - HALTERPAAR FÜR Z-WERKZEUGEINSÄTZE

CODE	H1	H2	T/Mt	Mt
15.050	62.00	64.00	100	



LENGTH | 415 835

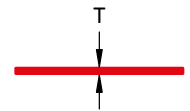
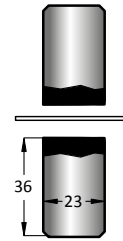
	LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
<b>Z</b>	= SALTO A Z	Z OFFSET	SALTO DE Z	DEGRAU DO Z	TAILLE DU Z	Z-GRÖSSE
<b>α</b>	= ANGOLO	ANGLE	ÁNGULO	ÁNGULO	ANGLE	WINKEL
<b>T</b>	= SPESSORE MAX	MAX THICKNESS	ESPEJOR MÁXIMO	ESPESSURA MÁXIMA	ÉPAISSEUR MAX	MAX BLECHSTÄRKE
<b>T/mt</b>	= CARICO MAX	MAX LOAD	TONELAJE MÁXIMO	TONELAGEM MÁXIMA	TONNAGE MAX	MAX. BELASTBARKEIT
<b>Mt</b>	= MATERIALE	MATERIAL	MATERIAL	MATERIAL	MATÉRIEL	MATERIAL



# INSERTI A Z

INSERTI A Z - JOGGLE (Z) INSERTS - INSERTOS PARA Z - INSERTOS EM Z - OUTILS EN Z - Z-WERKZEUGEINSÄTZE

CODE	Z	$\alpha$	T	T/Mt	Mt
40.500				100	<span style="background-color: green; color: white;"> </span>



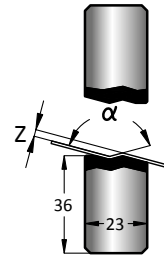
LENGTH | 415 835

CODE	Z	$\alpha$	T	T/Mt	Mt
40.510	1.00	160°	1 mm	100	<span style="background-color: green; color: white;"> </span>
40.515	1.50	160°	1,2 mm	100	<span style="background-color: green; color: white;"> </span>
40.520	2.00	150°	1,5 mm	100	<span style="background-color: green; color: white;"> </span>
40.525	2.50	140°	1,5 mm	100	<span style="background-color: green; color: white;"> </span>

160°

150°

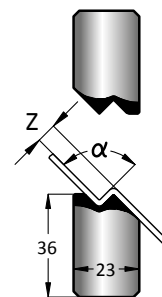
140°



LENGTH | 415 835

CODE	Z	$\alpha$	T	T/Mt	Mt
40.511	1.00	90°	0,5 mm	100	<span style="background-color: green; color: white;"> </span>
40.516	1.50	90°	0,5 mm	100	<span style="background-color: green; color: white;"> </span>
40.521	2.00	90°	0,5 mm	100	<span style="background-color: green; color: white;"> </span>
40.526	2.50	90°	0,8 mm	100	<span style="background-color: green; color: white;"> </span>
40.530	3.00	90°	1 mm	100	<span style="background-color: green; color: white;"> </span>
40.535	3.50	90°	1 mm	100	<span style="background-color: green; color: white;"> </span>
40.540	4.00	90°	1,2 mm	100	<span style="background-color: green; color: white;"> </span>
40.545	4.50	90°	1,2 mm	100	<span style="background-color: green; color: white;"> </span>
40.550	5.00	90°	1,5 mm	100	<span style="background-color: green; color: white;"> </span>
40.555	5.50	90°	1,5 mm	100	<span style="background-color: green; color: white;"> </span>
40.560	6.00	90°	1,5 mm	100	<span style="background-color: green; color: white;"> </span>
40.565	6.50	90°	1,5 mm	100	<span style="background-color: green; color: white;"> </span>
40.570	7.00	90°	1,5 mm	100	<span style="background-color: green; color: white;"> </span>
40.575	7.50	90°	1,6 mm	100	<span style="background-color: green; color: white;"> </span>
40.580	8.00	90°	1,6 mm	100	<span style="background-color: green; color: white;"> </span>

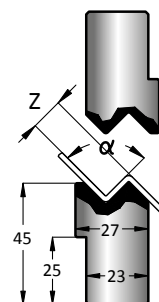
90°



LENGTH | 415 835

CODE	Z	$\alpha$	T	T/Mt	Mt
40.585	8.50	90°	2 mm	100	<span style="background-color: green; color: white;"> </span>
40.590	9.00	90°	2 mm	100	<span style="background-color: green; color: white;"> </span>
40.610	10.00	90°	2 mm	100	<span style="background-color: green; color: white;"> </span>
40.611	11.00	90°	2 mm	100	<span style="background-color: green; color: white;"> </span>
40.612	12.00	90°	2 mm	100	<span style="background-color: green; color: white;"> </span>

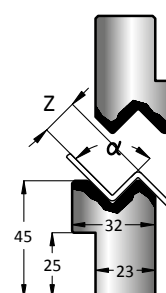
90°



LENGTH | 415 835

CODE	Z	$\alpha$	T	T/Mt	Mt
40.613	13.00	90°	2,5mm	100	<span style="background-color: green; color: white;"> </span>
40.614	14.00	90°	2,5mm	100	<span style="background-color: green; color: white;"> </span>
40.615	15.00	90°	3mm	100	<span style="background-color: green; color: white;"> </span>

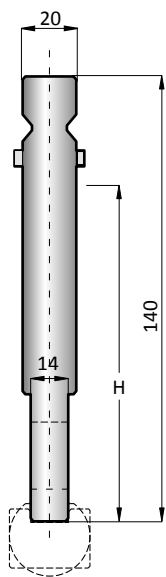
90°



LENGTH | 415 835

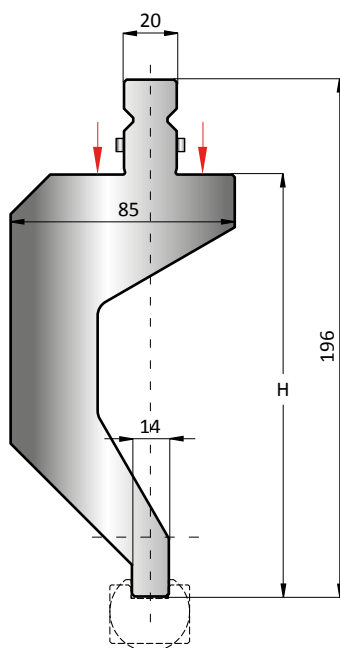
# SUPPORTI PER INSERTI RAGGIATI / PIANI

CODE	H	T/Mt	Mt
15.010	103.00	80	



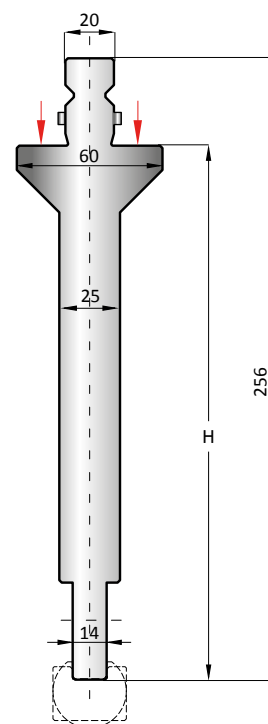
LENGTH | 412 830

CODE	H	T/Mt	Mt
15.014	160.00	80	

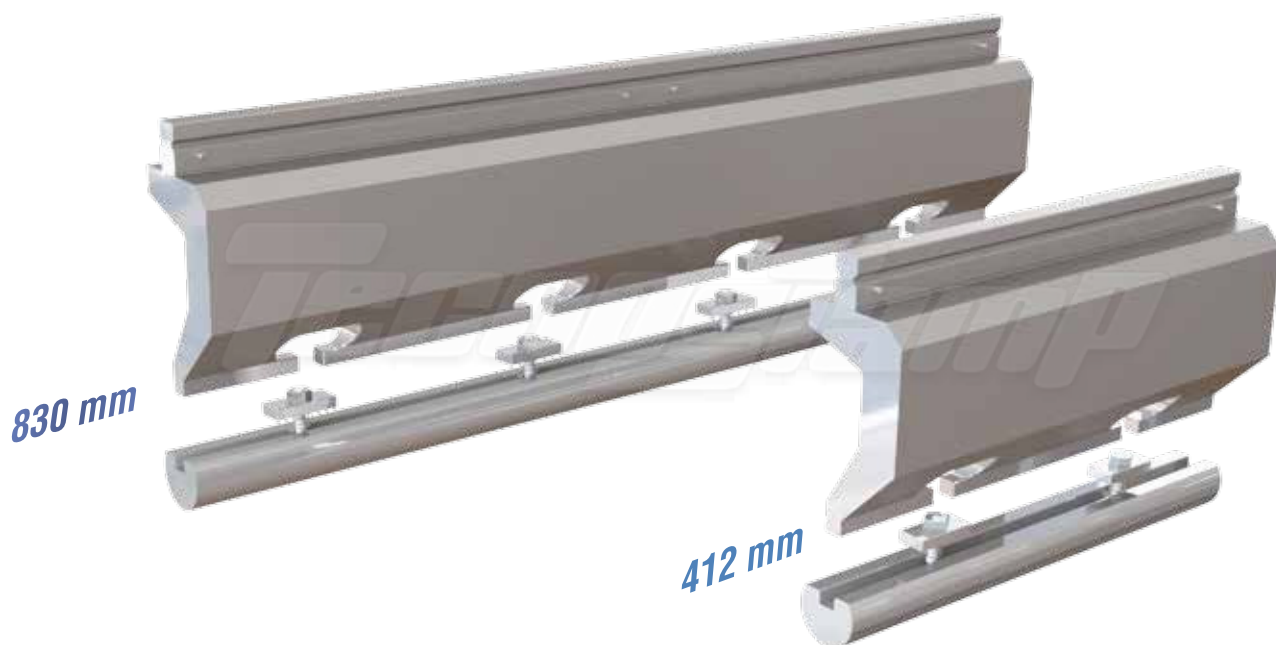


LENGTH | 412 830

CODE	H	T/Mt	Mt
15.018	220.00	80	



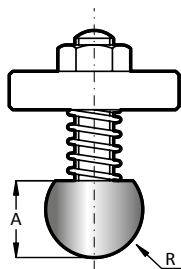
LENGTH | 412 830



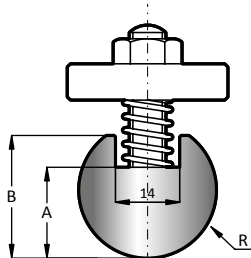
# INSERTI RAGGIATI / PIANI

INSERTI RAGGIATI/PIANI - RADIUS/PLAN INSERTS - INSERTOS DE RADIO/PLANO - INSERTOS DE RAIO/PLANO - INSERTS A RAYONNER/ECRASER - WERKZEUGTRÄGER FÜR RADIIENLINEALE/ZURÜCKEINSÄTZE

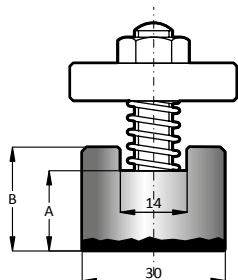
ACCIAIO - STEEL C45



LENGTH | 415 | 835



LENGTH | 415 | 835



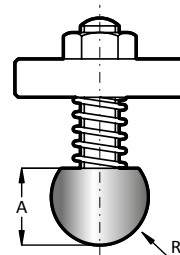
LENGTH | 415 | 835

CODE	Mt	R	A	B
10.300		7.00	11.50	
10.301		7.50	11.50	
10.302		8.00	13.00	
10.303		9.00	16.00	
10.304		10.00	16.00	
10.305		11.00	16.00	
10.306		11.50	19.00	
10.307		12.00	20.00	

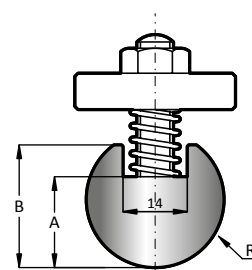
10.308		12.50	16.00	21.00
10.309		13.00	17.00	23.00
10.310		14.00	19.00	25.00
10.311		15.00	20.00	27.00
10.312		16.00	21.00	28.00
10.313		17.00	21.50	31.50
10.314		17.50	22.00	32.00
10.315		19.00	25.00	32.00
10.316		20.00	24.00	34.00
10.317		22.50	25.00	33.00
10.318		25.00	29.00	39.00
10.319		27.50	34.00	44.00
10.320		30.00	34.00	44.00
10.321		35.00	45.00	55.00
10.322		40.00	45.00	55.00
10.323		45.00	50.00	60.00
10.324		50.00	54.00	64.00

10.325  17.00 22.00

ACCIAIO - STEEL 42CrMo4 (UNI EN 10083-93)  
NITRURATO - NITRIDED 60-62 HRC



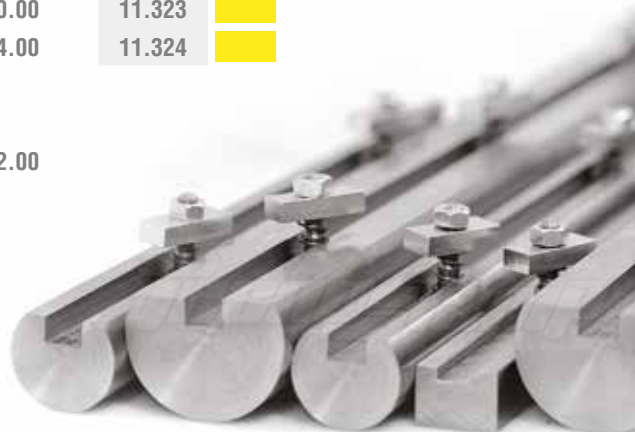
LENGTH | 415 | 835



LENGTH | 415 | 835

CODE	Mt
11.300	
11.301	
11.302	
11.303	
11.304	
11.305	
11.306	
11.307	

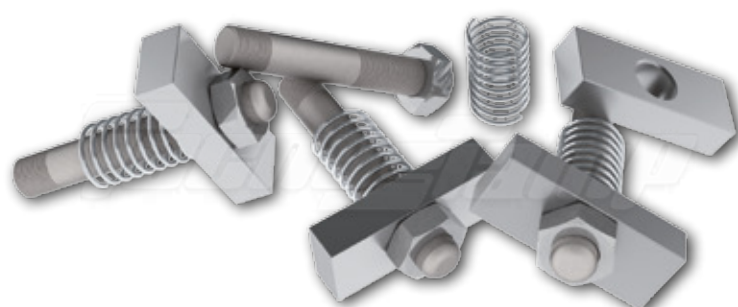
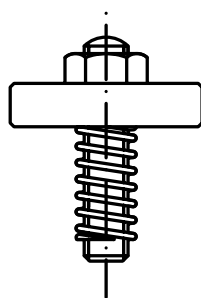
11.308	
11.309	
11.310	
11.311	
11.312	
11.313	
11.314	
11.315	
11.316	
11.317	
11.318	
11.319	
11.320	
11.321	
11.322	
11.323	
11.324	



PARTI DI RICAMBIO - SPARE PARTS - RECAMBIOS - PEÇAS DE SUBSTITUIÇÃO - PIÈCES DE RECHANGE - ERSATZTEILE

CODE

40.002









# MATRICI



## ***BLUE LINE***

**WILA - TRUMPF STYLE**

**MATRICI - DIES - MATRICES - MATRIZES - MATRICES - MATRIZEN**

# MATRICI

LE MATRICI STANDARD SONO DISPONIBILI A MAGAZZINO NELLE LUNGHEZZE DI: 100 / 200 / 300 mm - 500 mm E FRAZIONATI (550 mm)

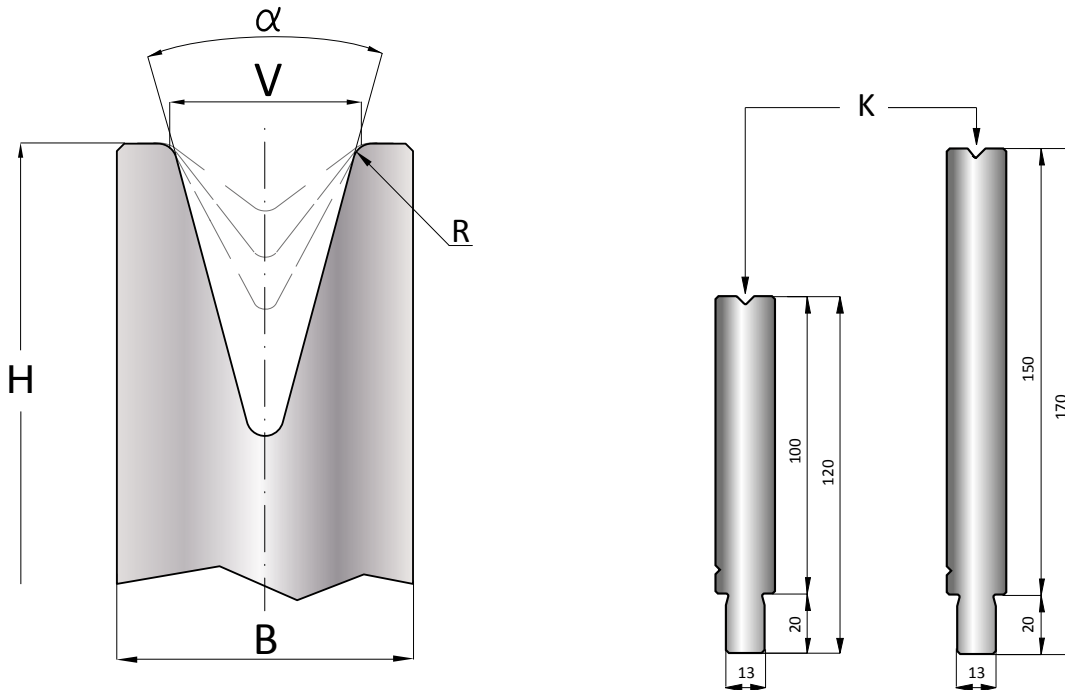
STANDARD DIES ARE AVAILABLE ON STOCK IN THE FOLLOWING STANDARD LENGTHS: 100 / 200 / 300 mm - 500 mm AND SECTIONED (550 mm)

LAS MATRICES ESTÁN DISPONIBLES EN STOCK Y EN LONGITUDES DE: 100 / 200 / 300 mm - 500 mm Y FRACCIONADOS (550 mm)

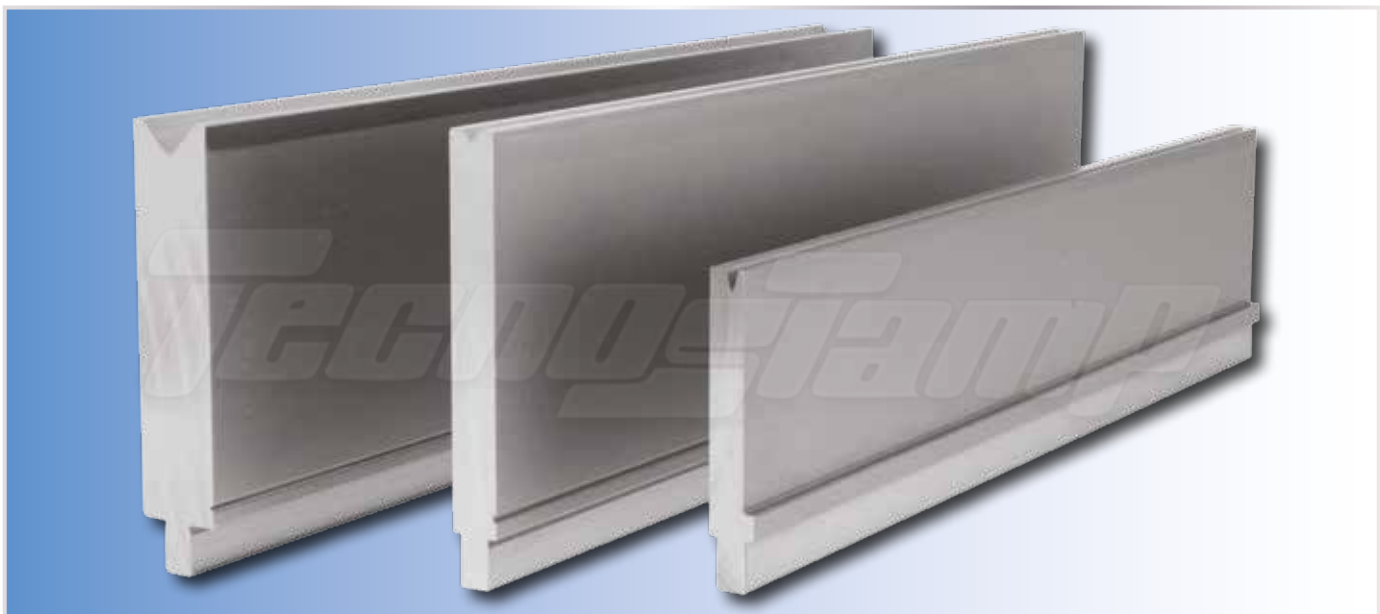
AS MATRIZES ESTÃO DISPONÍVEIS EM STOCK/ESTOQUE NOS COMPRIMENTOS: 100 / 200 / 300 mm - 500 mm E FRACIONADOS (550 mm)

LES MATRICES STANDARDS SONT DISPONIBLES EN LONGUEURS: 100 / 200 / 300 mm - 500 mm ET FRACTIONNÉES (550 mm)

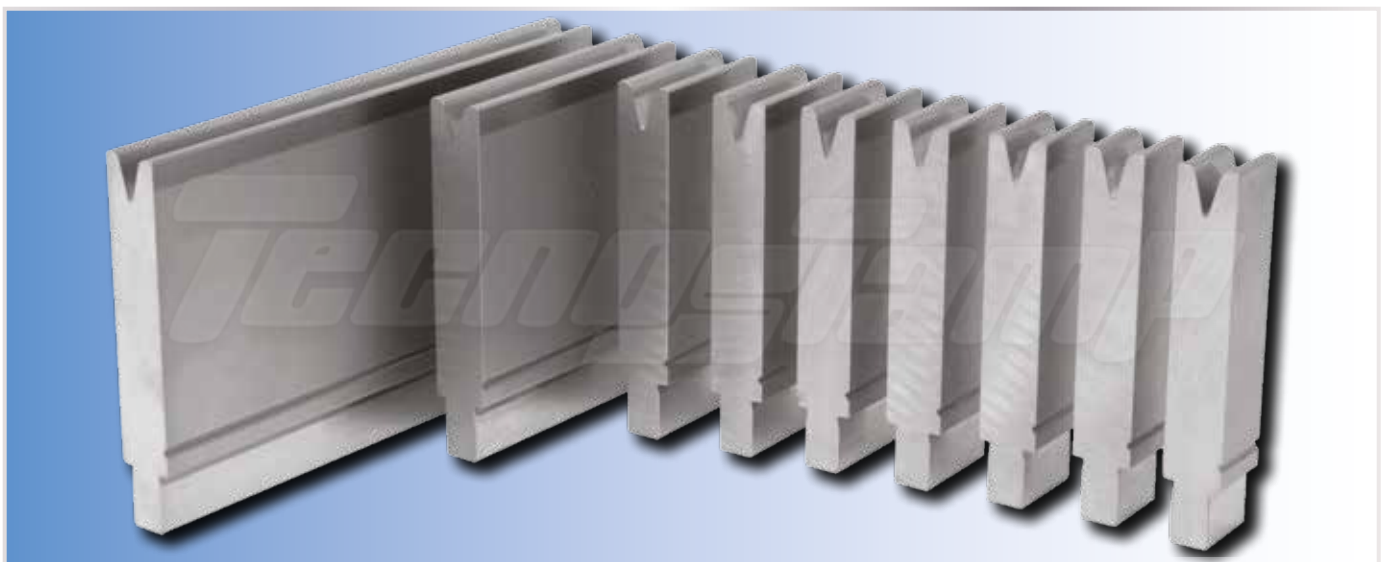
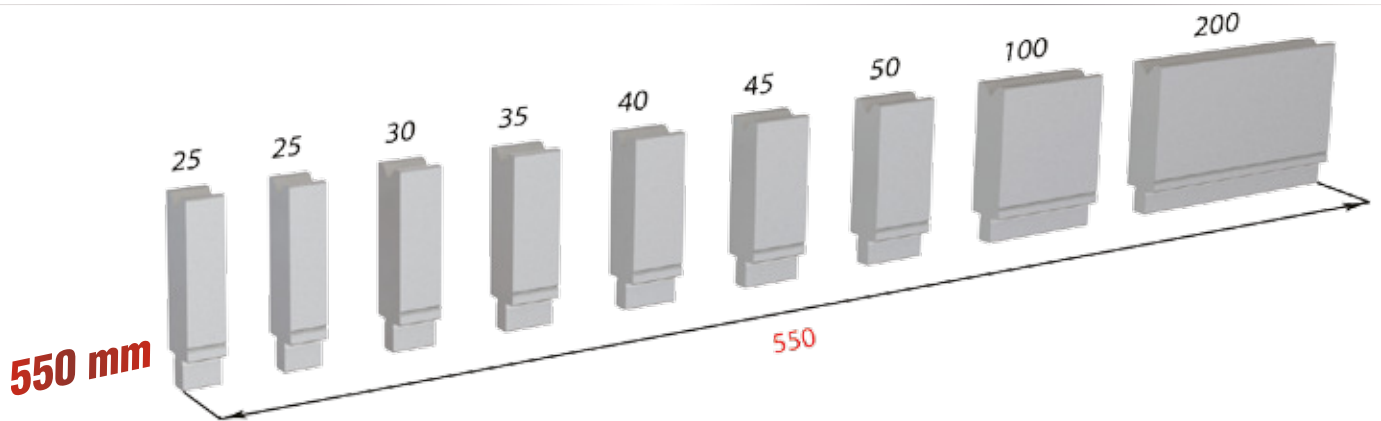
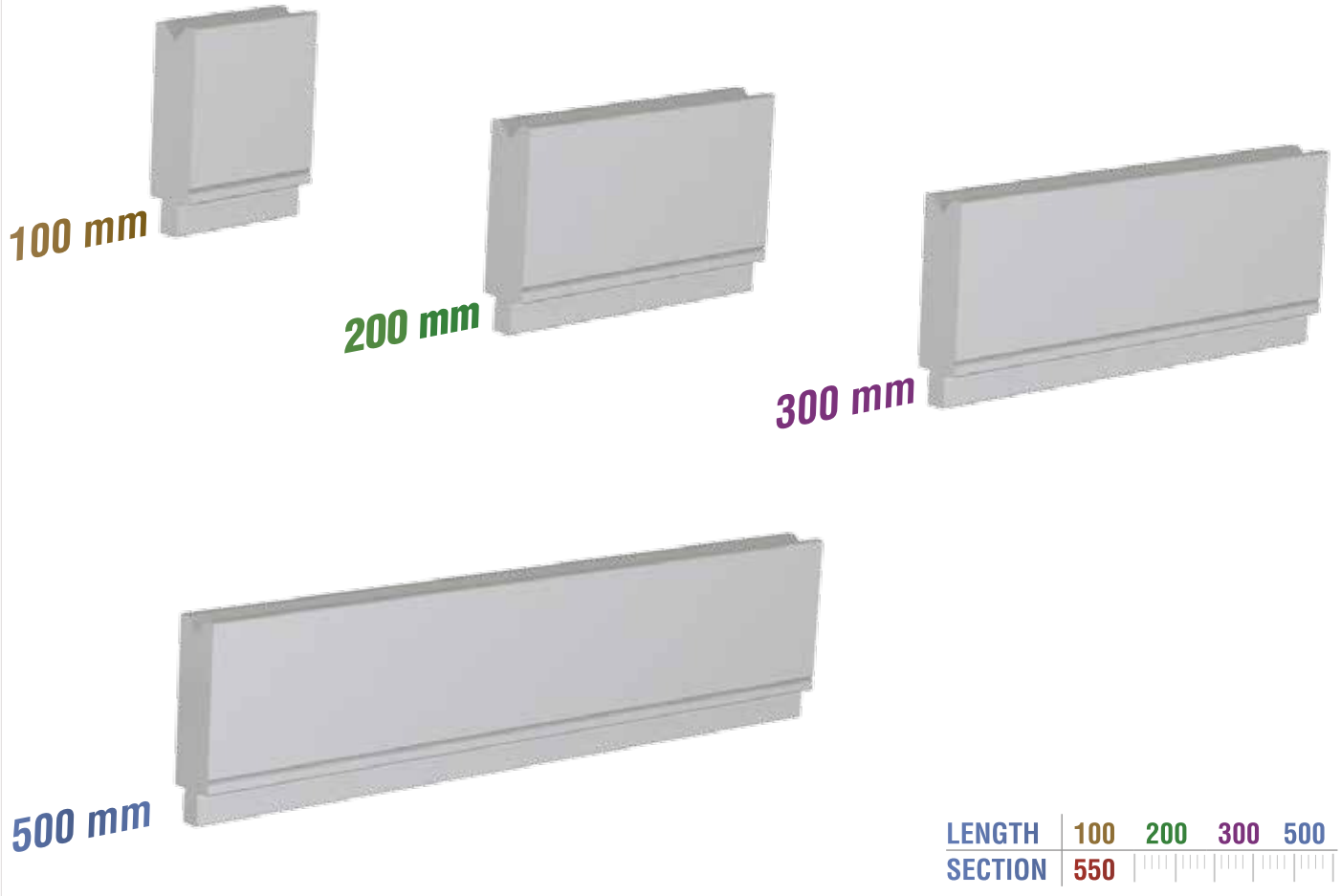
DIE AB LAGER LIEFERBAREN STANDARD-MATRIZEN SIND IN FOLGENDEN LÄNGEN ERHÄLTICH: 100 / 200 / 300 mm - 500 mm DER UND SEKTIONIERTER LÄNGE (550 mm)



	LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
<b>H</b>	= ALTEZZA	HEIGHT	ALTURA	ALTURA	HAUTEUR	STEMPELHÖHE
<b>α</b>	= ANGOLO	ANGLE	ÁNGULO	ÂNGULO	ANGLE	WINKEL
<b>R</b>	= RAGGIO	RADIUS	RADIO	RAIO	RAYON	RADIUS
<b>K</b>	= PARTI USURABILI	WEAR PARTS	ZONDA DE DESGASTE	ZONA DE DESGASTE	ZONES D'USURE	VERSCHLEISSTEILE
<b>B</b>	= BASE	WIDTH	BASE	BASE	BASE	BREITE
<b>V</b>	= AMPIEZZA CAVA	DIE OPENING	APERTURA DE V	ABERTURA DO V	LARGEUR VE	ÖFFNUNGSWEITE
<b>F</b>	= FONDO MATRICE	BOTTOM DIES	FONDO MATRIZ	FUNDO DA MATRIZ	FOND MATRICE	MATRIZENGRUND
<b>P</b>	= PIANO	FLAT	PLANO	PLANO	PLAN	FLÄCHE

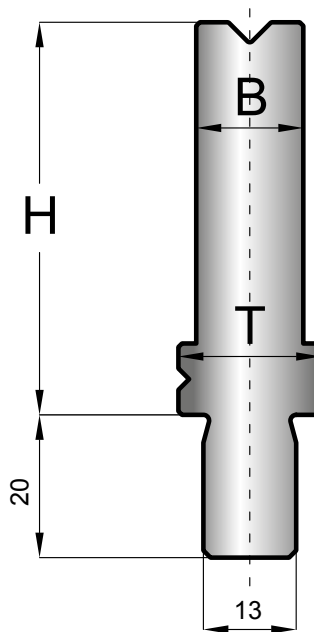
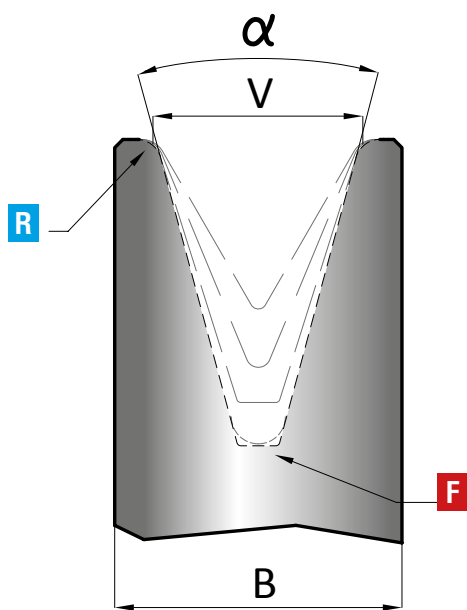


# STANDARD 100 200 300 500mm E FRAZIONATI 550mm



# MATRICI H=100 / H=120

MATRICI - DIES - MATRICES - MATRIZES - MATRICES - MATRIZEN



86°  
84°  
80°  
60°  
30°

LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
---------	--------	---------	---------	---------	---------

<b>F</b>	= FONDO MATRICE	BOTTOM DIE	FONDO MATRIZ	FUNDO DA MATRIZ	FOND MATRICE	MATRIZENGRUND
<b>R</b>	= RAGGIO	RADIUS	RADIO	RAIO	RAYON	RADIUS
<b>P</b>	= PIANO	FLAT	PLANO	PLANO	PLAN	FLÄCHE


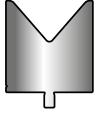



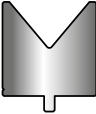



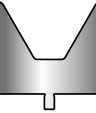













































LENGTH | 100 200 300 500  
SECTION | 550

CODE	$\alpha$	V	R	H	B	T	F	T/mt	Mt
25.100	86°	4	0.60	100	8	20	R0.6	25	■
25.101	86°	6	0.60	100	20	20	R0.6	100	■
25.102	86°	8	0.80	100	20	20	R0.8	100	■
25.103	86°	10	1.00	100	20	20	R1.0	100	■
25.104	86°	12	1.00	100	25	25	R1.0	100	■
25.105	86°	16	1.60	100	30	30	R1.6	100	■
25.106	86°	20	2.00	100	30	30	R2.0	100	■
25.107	86°	24	2.50	100	35	35	R2.5	100	■
25.108	86°	30	3.00	100	45	45	R3.0	100	■
25.109	86°	40	3.00	100	55	55	R3.0	120	■
25.110	86°	50	3.00	100	75	75	R5.0	150	■
25.350	86°	5	0.60	100	8	20	R0.6	25	■
25.200	84°	4	0.60	100	8	20	R0.6	25	■
25.201	84°	6	0.60	100	20	20	R0.6	100	■
25.202	84°	8	0.80	100	20	20	R0.8	100	■
25.203	84°	10	1.00	100	20	20	R1.0	100	■
25.204	84°	12	1.00	100	25	25	R1.0	100	■
25.205	84°	16	1.60	100	30	30	R1.6	100	■
25.206	84°	20	2.00	100	30	30	R2.0	100	■
25.300	84°	5	0.60	100	8	20	R0.6	25	■
25.301	84°	6	0.60	100	10	20	R0.6	25	■
25.302	84°	8	0.80	100	12	20	R0.8	35	■
25.303	84°	10	1.00	100	14	20	R1.0	40	■
25.304	84°	12	1.00	100	16	20	R1.0	40	■
25.207	80°	24	2.50	100	35	35	R2.5	100	■
25.208	80°	30	5.00	100	45	45	R3.0	100	■
25.209	80°	40	5.00	100	55	55	R3.0	120	■
25.210	80°	50	5.00	100	65	65	R5.0	150	■

CODE	$\alpha$	V	R	H	B	T	F	T/mt	Mt
25.111	80°	60	5.00	100	75	75	R5.0	150	■
25.112	80°	70	5.00	100	85	85	R5.0	150	■
25.113	80°	80	5.00	100	100	100	R5.0	150	■
25.114	80°	90	8.00	120	110	110	R5.0	150	■
25.115	80°	100	8.00	120	120	120	R5.0	150	■
25.116	60°	120	8.00	120	145	145	P38	160	■
25.400	30°	4	0.60	100	15	20	R0.6	20	■
25.401	30°	6	0.60	100	20	20	R0.6	40	■
25.402	30°	8	1.00	100	20	20	R1.0	40	■
25.403	30°	10	1.00	100	20	20	R1.0	40	■
25.404	30°	12	1.00	100	25	25	R1.0	40	■
25.405	30°	16	1.60	100	30	30	R1.6	50	■
25.406	30°	20	2.00	100	35	35	R2.0	60	■
25.407	30°	24	2.50	100	40	40	R2.5	65	■
25.408	30°	30	3.00	100	55	55	R3.0	90	■
25.409	30°	40	5.00	100	60	60	R5.0	90	■
25.410	30°	50	5.00	100	75	75	P17	100	■
25.421	30°	6	3.00	100	20	20	R0.6	40	■
25.422	30°	8	3.00	100	20	20	R1.0	40	■
25.423	30°	10	3.00	100	20	20	R1.0	40	■
25.424	30°	12	3.00	100	25	25	R1.0	40	■
25.425	30°	16	3.00	100	30	30	R1.6	50	■
25.500	30°	5	0.60	100	15	20	R0.6	15	■
25.501	30°	6	0.60	100	16	20	R0.6	17	■
25.502	30°	8	1.00	100	17	20	R1.0	20	■
25.503	30°	10	1.00	100	18	20	R1.0	20	■
25.504	30°	12	1.00	100	21.5	25	R1.0	25	■

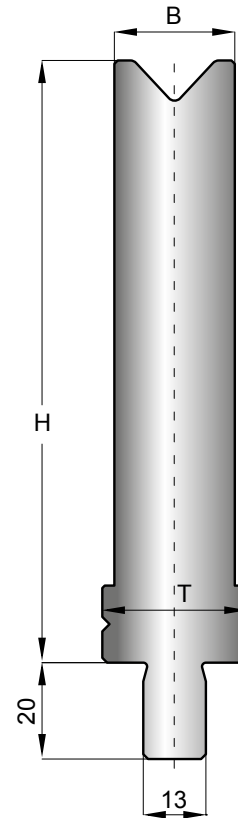
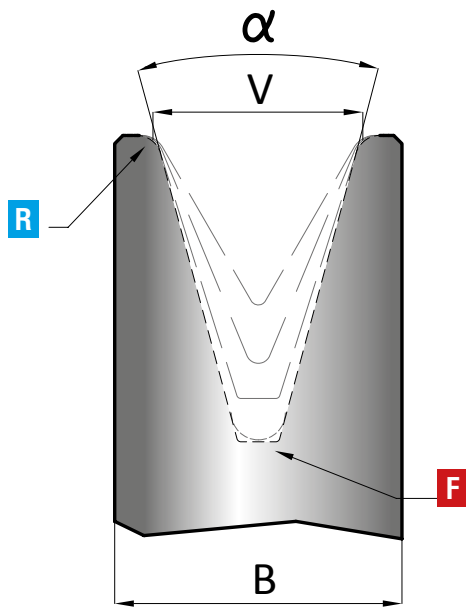
# ELENCO MATRICI

ELENCO - LIST - LISTADO - LISTA - LISTE - LISTE

25.100		25.114		25.300		25.408	
25.101		25.115		25.301		25.409	
25.102		25.116		25.302		25.410	
25.103		25.200		25.303		25.421	
25.104		25.201		25.304		25.422	
25.105		25.202		25.350		25.423	
25.106		25.203		25.400		25.424	
25.107		25.204		25.401		25.425	
25.108		25.205		25.402		25.500	
25.109		25.206		25.403		25.501	
25.110		25.207		25.404		25.502	
25.111		25.208		25.405		25.503	
25.112		25.209		25.406		25.504	
25.113		25.210		25.407			

# MATRICI H=150

MATRICI - DIES - MATRICES - MATRIZES - MATRICES - MATRIZEN



86°  
84°  
80°  
30°

LENGTH 100 200 300 500  
SECTION 550

	LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
<b>F</b>	= FONDO MATRICE	= BOTTOM DIE	= FONDO MATRIZ	= FUNDO DA MATRIZ	= FOND MATRICE	= MATRIZENGRUND
<b>R</b>	= RAGGIO	= RADIUS	= RADIO	= RAIÓ	= RAYON	= RADIUS
<b>P</b>	= PIANO	= FLAT	= PLANO	= PLANO	= PLAN	= FLÄCHE



























CODE	α	V	R	H	B	T	F	T/mt	Mt
25.601	86°	6	0.60	150	20	20	R0.6	100	■
25.602	86°	8	0.80	150	20	20	R0.8	100	■
25.603	86°	10	1.00	150	20	20	R1.0	100	■
25.604	86°	12	1.00	150	25	25	R1.0	100	■
25.605	86°	16	1.60	150	30	30	R1.6	100	■
25.606	86°	20	2.00	150	30	30	R2.0	100	■
25.607	86°	24	2.50	150	35	35	R2.5	100	■
25.621	84°	6	0.60	150	20	20	R0.6	100	■
25.622	84°	8	0.80	150	20	20	R0.8	100	■
25.623	84°	10	1.00	150	20	20	R1.0	100	■
25.624	84°	12	1.00	150	25	25	R1.0	100	■
25.625	84°	16	1.60	150	30	30	R1.6	100	■
25.626	84°	20	2.00	150	30	30	R2.0	100	■
25.627	80°	24	2.50	150	35	35	R2.5	100	■
25.628	80°	30	5.00	150	45	45	R3.0	100	■
25.629	80°	40	5.00	150	55	55	R3.0	100	■
25.630	80°	50	5.00	150	65	65	R5.0	100	■
25.901	30°	6	0.60	150	20	20	R0.6	30	■
25.902	30°	8	1.00	150	20	20	R1.0	40	■
25.903	30°	10	1.00	150	20	20	R1.0	40	■
25.904	30°	12	1.00	150	25	25	R1.0	40	■
25.905	30°	16	1.60	150	30	30	R1.6	50	■
25.906	30°	20	2.00	150	35	35	R2.0	60	■
25.907	30°	24	2.50	150	40	40	R2.5	65	■
25.908	30°	30	3.00	150	55	55	R3.0	90	■
25.909	30°	40	5.00	150	60	60	R5.0	90	■





# ELENCO MATRICI

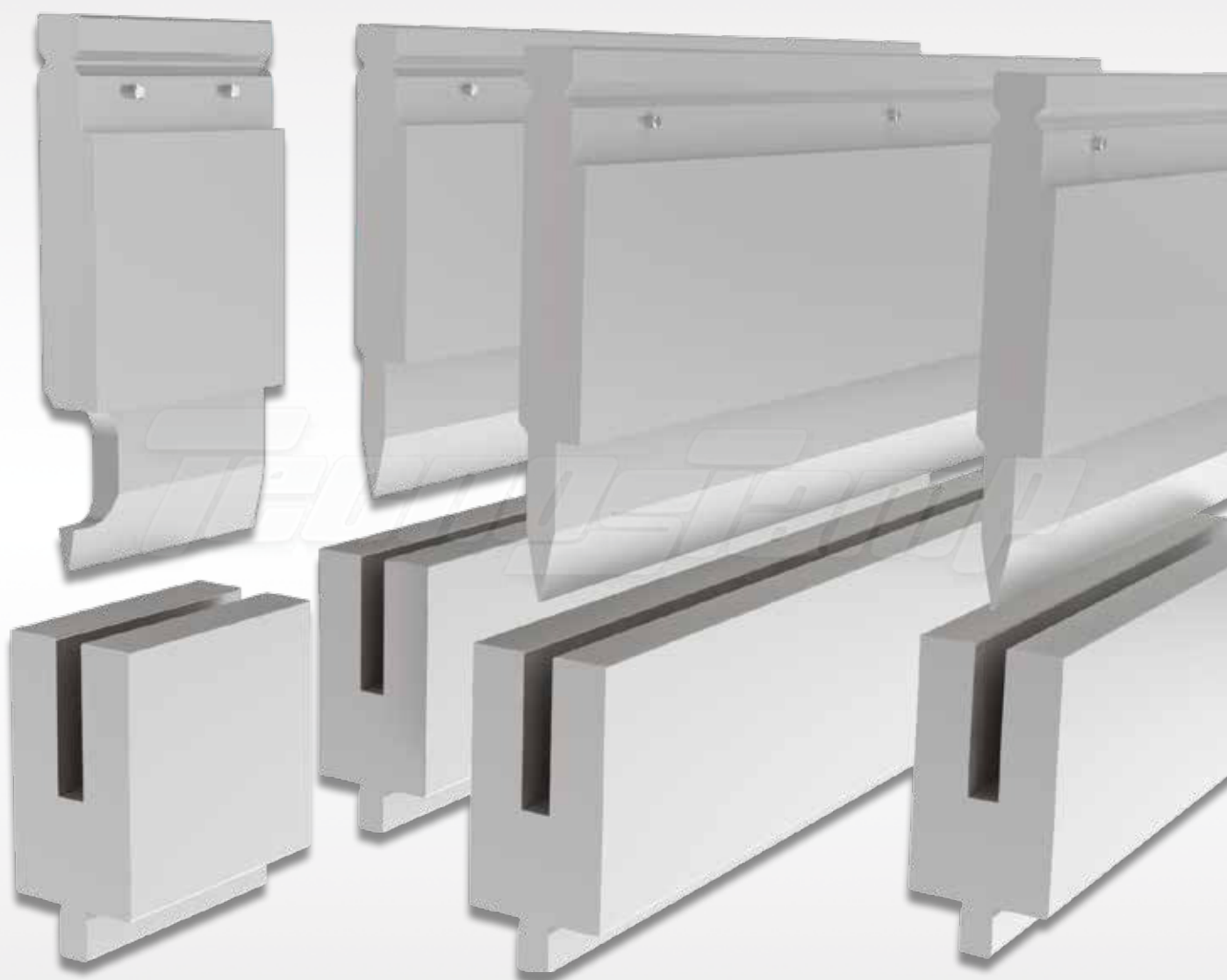
ELENCO - LIST - LISTADO - LISTA - LISTE - LISTE

25.601		25.621		25.628		25.905	
25.602		25.622		25.629		25.906	
25.603		25.623		25.630		25.907	
25.604		25.624		25.901		25.908	
25.605		25.625		25.902		25.909	
25.606		25.626		25.903			
25.607		25.627		25.904			





# PIEGASCHIACCIA



## ***BLU LINE***

**WILA - TRUMPF STYLE**

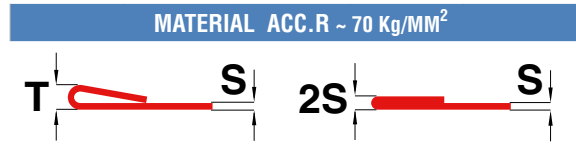
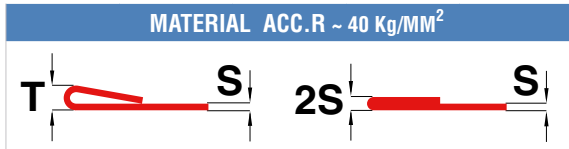
**PIEGASCHIACCIA - FLATTENING TOOL - UTILLAJE PLEGAR/APLASTAR**

**FERRAMENTA ESMAGAMENTO/AMASSAMENTO - OUTIL À ÉCRASER - ZUDRÜCKWERKZEUGE**

# PIEGASCHIACCIA

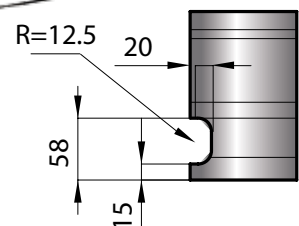
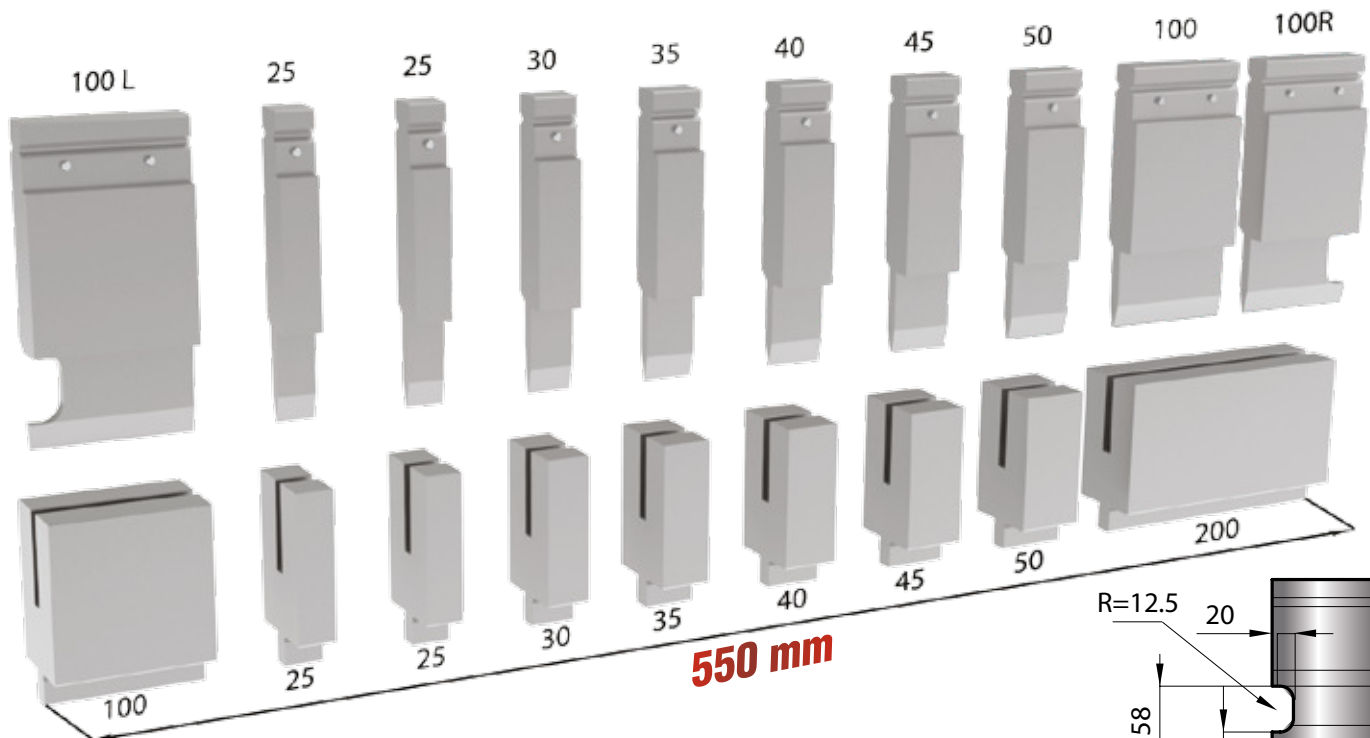
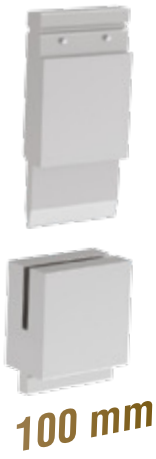
TABELLA DI PIEGATURA - BENDING CHART - TABLA DE PLEGADO - TABELA DE QUINAGEM/DOBRA

ABAQUE DE PLIAGE - PRESSKRAFTTABELLE



MATERIAL ACC.R ~ 40 Kg/MM <sup>2</sup>				
S (mm)	(t/m)	T (mm)	(t/m)	2S(mm)
0,6	9	3	23	1,2
0,8	12	3	32	1,6
1,0	15	3,5	40	2,0
1,25	17	3,5	50	2,5
1,5	22	4,6	63	3,0
2,0	30	5,5	80	4,0
2,5	55	6,5	90	5,0
3,0	70	8,0	100	6,0

MATERIAL ACC.R ~ 70 Kg/MM <sup>2</sup>				
S (mm)	(t/m)	T (mm)	(t/m)	2S(mm)
0,6	15	3	35	1,2
0,8	20	3	50	1,6
1,0	25	3,5	60	2,0
1,25	26	3,5	80	2,5
1,5	38	4,6	95	3,0
2,0	50	5,5	130	4,0



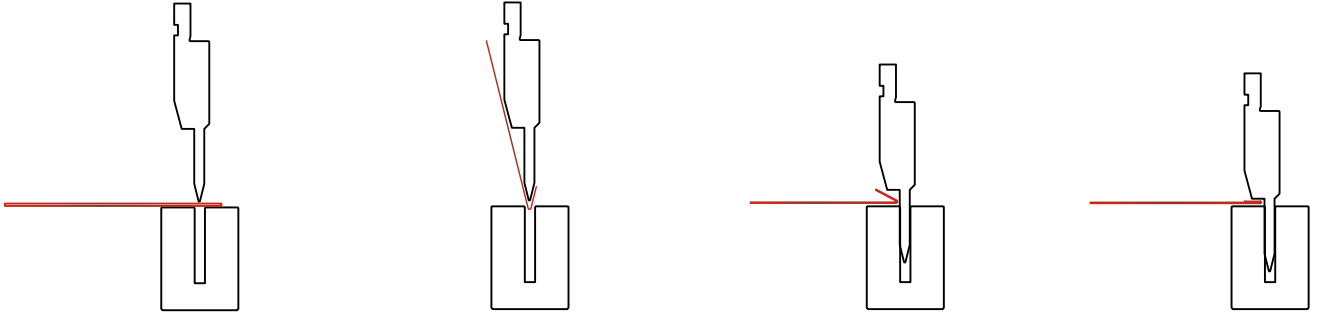
LENGTH	100	200	300	500
SECTION	550			

SCHEMA SCARPETTE FRAZIONATO STANDARD - HORNS SCHEME STANDARD SECTIONING - BIGORNIAS STANDARD PARA LOS MODELOS INDICADOS  
 BIGORNAS STANDARD/PADRÃO PARA OS MODELOS INDICADOS - SCHEMA BIGORNES POUR FRACTIONNÉS STANDARDS - HORN SCHEMA DER STANDARD UNTERTEILUNG

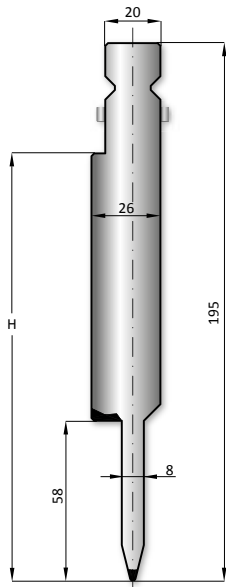
# PIEGASCHIACCIA

PIEGASCHIACCIA - FLATTENING TOOLS - UTILLAJE PLEGAR/APLASTAR

FERRAMENTA ESMAGAMENTO/AMASSAMENTO - OUTIL À ÉCRASER - ZUDRÜCKWERKZEUGE

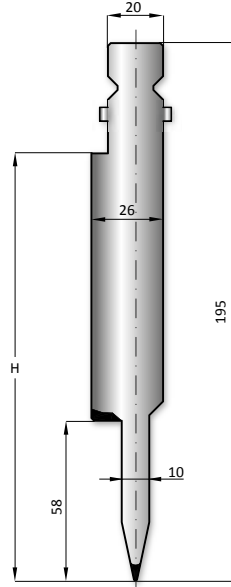


CODE	$\alpha$	R	H	T/Mt	Mt
15.902	24°	0.60	158.00	80	



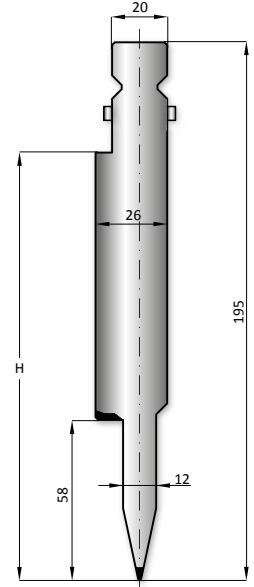
LENGTH	100	200	300	500
SECTION	550			

CODE	$\alpha$	R	H	T/Mt	Mt
15.904	24°	0.60	158.00	80	



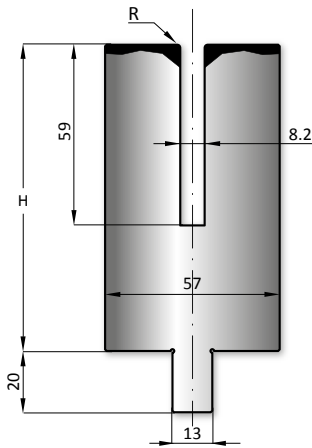
LENGTH	100	200	300	500
SECTION	550			

CODE	$\alpha$	R	H	T/Mt	Mt
15.905	24°	0.60	158.00	80	



LENGTH	100	200	300	500
SECTION	550			

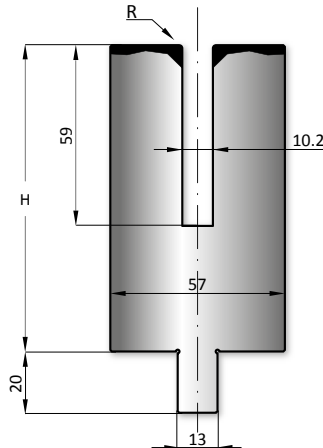
CODE	R	H	T/Mt	Mt
25.992	1.00	100.00	50	



Max sp 1mm Max tk 1mm Máx. esp 1mm  
Max esp 1mm Max t 1mm Max t 1mm

LENGTH	100	200	300	500
SECTION	550			

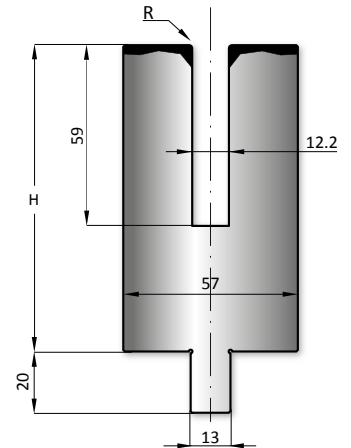
CODE	R	H	T/Mt	Mt
25.994	1.00	100.00	50	



Max sp 1,5mm Max tk 1,5mm Máx. esp 1,5mm  
Max esp 1,5mm Max t 1,5mm Max t 1,5mm

LENGTH	100	200	300	500
SECTION	550			

CODE	R	H	T/Mt	Mt
25.995	1.00	100.00	50	

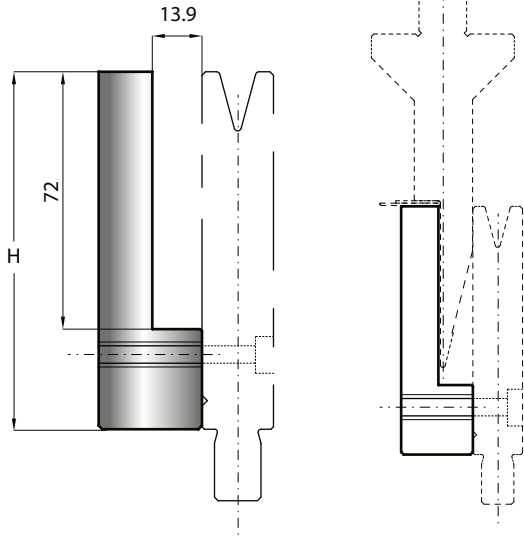


Max sp 2mm Max tk 2mm Máx. esp 2mm  
Max esp 2mm Max t 2mm Max t 2mm

LENGTH	100	200	300	500
SECTION	550			

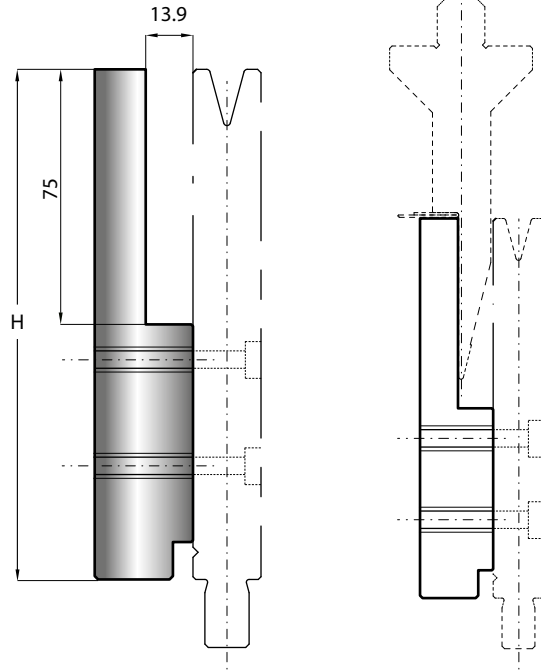
# PIEGASCHIACCIA

CODE	H	T/Mt	Mt
60.120	100.00	120	



LENGTH	100	200	300	500
SECTION	550			

CODE	H	T/Mt	Mt
60.130	150.00	120	



LENGTH	100	200	300	500
SECTION	550			





# UNIBEND INSERTI NYLON



## ***CORAL LINE***

### **NO MARKING TOOLS**

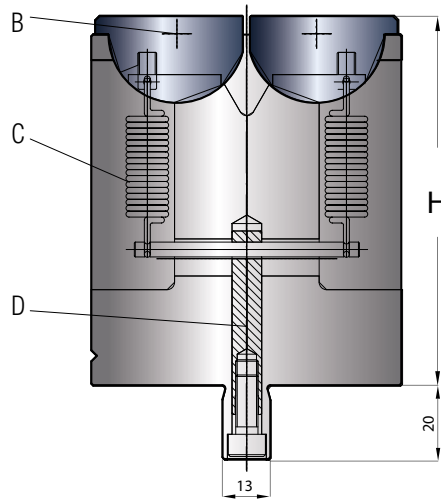
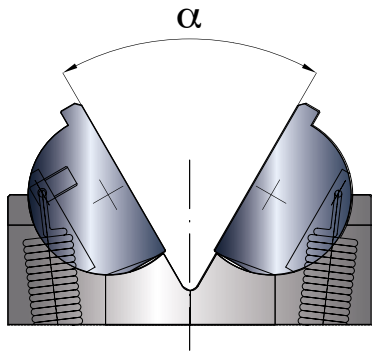
UTENSILI PER NON MARCARE - NO MARKING TOOLS - INSTRUMENTOS PARA NO MARCADO

FERRAMENTAS PARA NÃO MARCAÇÃO - OUTILS POUR EVITER LES MARQUES - WERKZEUGE FÜR ABDRUCKFREIES KANTEN

INSERTI NYLON - INSERT NYLON - ENCASTRES DE NYLON

INSERTOS EM NYLON - INSERTS EN NYLON - KUNSTSTOFFEINSÄTZE

LA NUOVA GAMMA DI MATRICI UNIBEND - THE NEW RANGE OF UNIBEND DIES - LA NUEVA GAMA DE MATRICES UNIBEND  
 A NOVA GAMA DE MATRIZES UNIBEND - LA NOUVELLE GAMME DE MATRICES UNIBEND - DIE NEUE REIHE VON UNIBEND MATRIZEN



LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
H	= ALTEZZA	HEIGHT	ALTURA	HAUTEUR	STEMPELHÖHE
α	= ANGOLO	ANGLE	ÂNGULO	ANGLE	WINKEL
B	= INSERTO ROTANTE	ROTATING ROOL	INSERTO ROTANTE	INSERT ROTATIF	DREHENDER EINSATZ
C	= MOLLA A TRAZIONE	SPRING	MUELLE	RESSORTS	FEDER
D	= PERNO TENSORE	PIN	PERNO TENSOR	GOUPILLE	STIFT

La nuova gamma di matrici UniBend prodotte da Tecnostamp offre notevoli vantaggi :

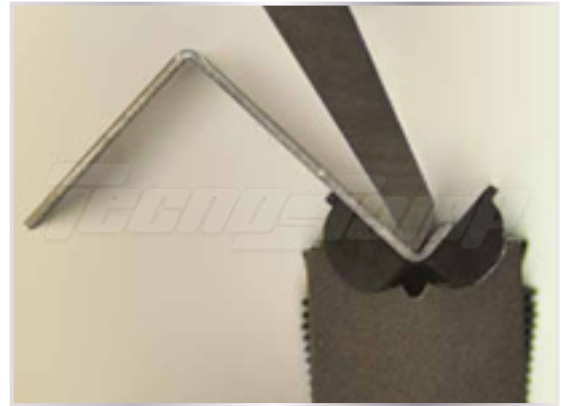
- Riduzione dei tempi di cambio utensile poichè con la stessa matrice è possibile piegare spessori diversi
- Riduzione del 90% dei segni dovuti allo strisciamento della lamiera
- Possibilità di piegare pezzi con bordi stretti
- Riduzione della deformazione di fori e asole coincidenti con le linee di piegatura.

The new range of UniBend dies produced by Tecnostamp offers significant advantages :

- Less tool change because a single die can bend a wide range of material thickness
- Reduction of 90% of the bending marks on the sheet metal
- Possibility to bend short flanges

La nueva gama de matrices Unibend producido por Tecnostamp ofrece ventajas considerables:

- Reducción de los tiempos de cambio de herramienta, ya que con la misma matriz que pueda plegar diferentes espesores
- Reducción de 90% de las señales debido a la hoja deslizante
- Capacidad para doblar piezas con bordes estrechos
- Reducción de la deformación de los orificios y ranuras coincidentes con las líneas de plegado.



A nova gama de matrizes Unibend produzidas pela Tecnostamp oferece vantagens consideráveis:

- Tempos de mudança/troca de ferramenta reduzidos porque com a mesma matriz podem ser quinadas/dobradas diferentes espessuras
- Redução de 90% dos riscos causados pelo deslizamento da chapa
- Capacidade de quinar/dobrar peças com abas estreitas
- Redução da deformação de furos e ranhuras coincidentes com as linhas de quinagem/dobragem.

La nouvelle gamme de matrices Unibend produite par Tecnostamp offre des avantages considérables:

- Réduction du temps de changement d'outil puisqu' avec la même matrice vous pouvez plier différentes épaisseurs
- Réduction de 90% des marques due au coulissement de la tôle
- Possibilité de plier des pièces avec des bords étroits
- Réduction de la déformation des trous et des fentes qui coïncident avec les lignes de pliage.

Die neue Serie UniBend Matrizen von Tecnostamp.Sie bieten erhebliche Vorteile:

- Reduzierte Werkzeugwechselzeiten, da mit der gleichen Matrize unterschiedliche Materialstärken gekantet werden können.
- Reduzierung von 90% der Abdrücke auf den Kanteilen.
- Kantung von kurzen Schenkeln.
- Weniger deformation bei der Kantung von Löcher und Schlitzten nahe an der Biegelinie

LA NUOVA GAMMA DI MATRICI UNIBEND - THE NEW RANGE OF UNIBEND DIES - LA NUEVA GAMA DE MATRICES UNIBEND  
A NOVA GAMA DE MATRIZES UNIBEND - LA NOUVELLE GAMME DE MATRICES UNIBEND - DIE NEUE REIHE VON UNIBEND MATRIZEN

La nuova gamma di matrici UniBend prodotte da Tecnostamp è stata concepita con attacco tipo Wila, ma può essere utilizzata su tutti i tipi di presse piegatrici utilizzando la vasta gamma di adattatori inferiori disponibili a magazzino e illustrati di seguito.

The new range of UniBend dies produced by Tecnostamp is with Wila style system attack but can be used on all types of press-brakes using the wide range of lower adapters available ex stock.

La nueva gama de Unibend producida por la matriz Tecnostamp está diseñada con el tipo Wila ataque, pero se puede utilizar en todo tipo de prensas plegadoras utilizando la amplia gama de adaptadores más extenso disponibles en stock.

A nova gama de matrizes Unibend produzidas pela Tecnostamp foi projetada com aperto tipo Wila, mas pode ser usada em todos os tipos de quinadoras/dobreiras utilizando a vasta gama de adaptadores inferiores disponíveis em stock/estoque.

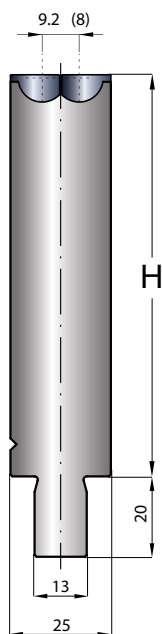
La nouvelle gamme Unibend fabriquée par Tecnostamp a été conçue avec attache type Wila mais peut être utilisée sur tout type de presse en utilisant notre large gamme d'adaptateurs inférieurs disponibles en stock.

Die neue Serie UniBend Matrizen von Tecnostamp wird mit Wila-Aufnahme hergestellt. Sie sind aber mittels der ab Lager lieferbaren Matrizenadaptern auf allen Abkantpressen einsetzbar.



## 40°

CODE	$\alpha$	V	H	T/Mt	Mt
29.000	40°	8	100.00	100	



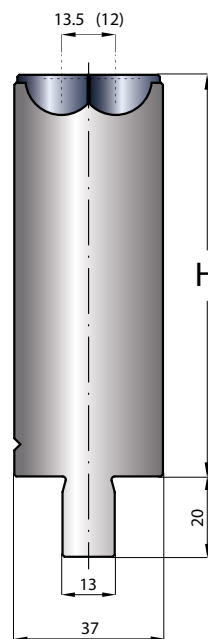
Min and Max sheet thickness - 0,5 / 2 mm  
 Minimum flange length 6 mm  
 Maximum punch radius at 90° = 2,0  
 Minimum bending angle - 40°

LENGTH | 50 | 100 | 200 | 300 | 500



## 60°

CODE	$\alpha$	V	H	T/Mt	Mt
29.100	60°	12	100.00	130	



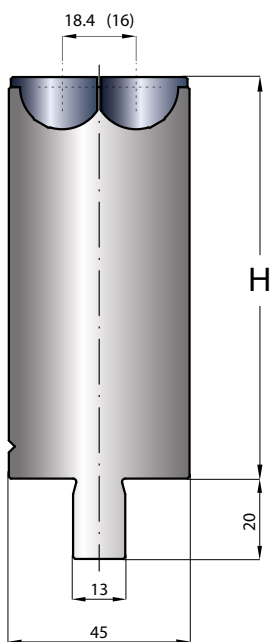
Min and Max sheet thickness - 1 / 3 mm  
 Minimum flange length 8,5 mm  
 Maximum punch radius at 90° = 3,0  
 Minimum bending angle - 60°

LENGTH | 50 | 100 | 200 | 300 | 500



## 60°

CODE	$\alpha$	V	H	T/Mt	Mt
29.150	60°	16	100.00	150	



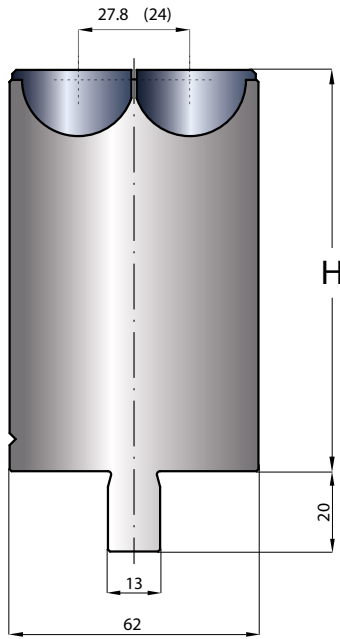
Min and Max sheet thickness - 1 / 4 mm  
 Minimum flange length 13 mm  
 Maximum punch radius at 90° = 4,0  
 Minimum bending angle - 60°

LENGTH | 50 | 100 | 200 | 300 | 500



CODE	$\alpha$	V	H	T/Mt	Mt
29.200	60°	24	100.00	150	

60°

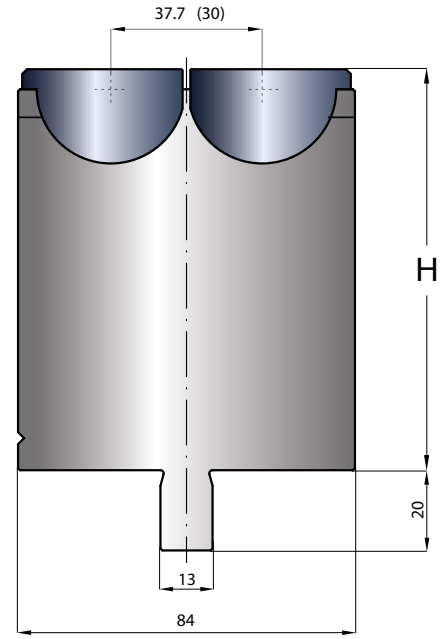


Min and Max sheet thickness - 1 / 5 mm  
 Minimum flange length 17 mm  
 Maximum punch radius at 90° = 6,0  
 Minimum bending angle - 60°

LENGTH | 50 | 100 | 200 | 300 | 500

CODE	$\alpha$	V	H	T/Mt	Mt
29.300	60°	30	100.00	200	

60°



Min and Max sheet thickness - 1 / 6 mm  
 Minimum flange length 23,5 mm  
 Maximum punch radius at 90° = 8,0  
 Minimum bending angle - 60°

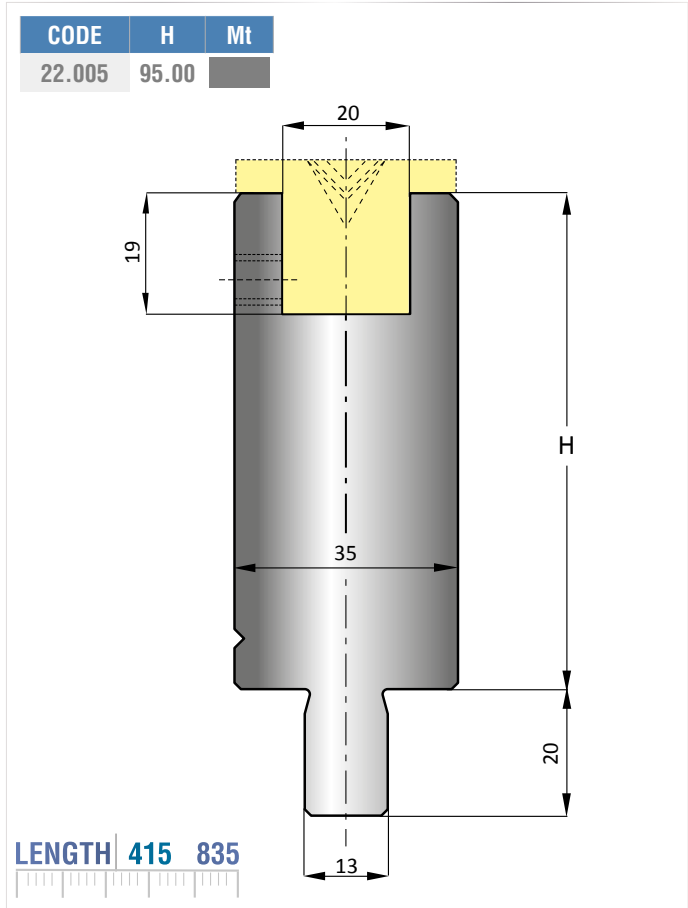
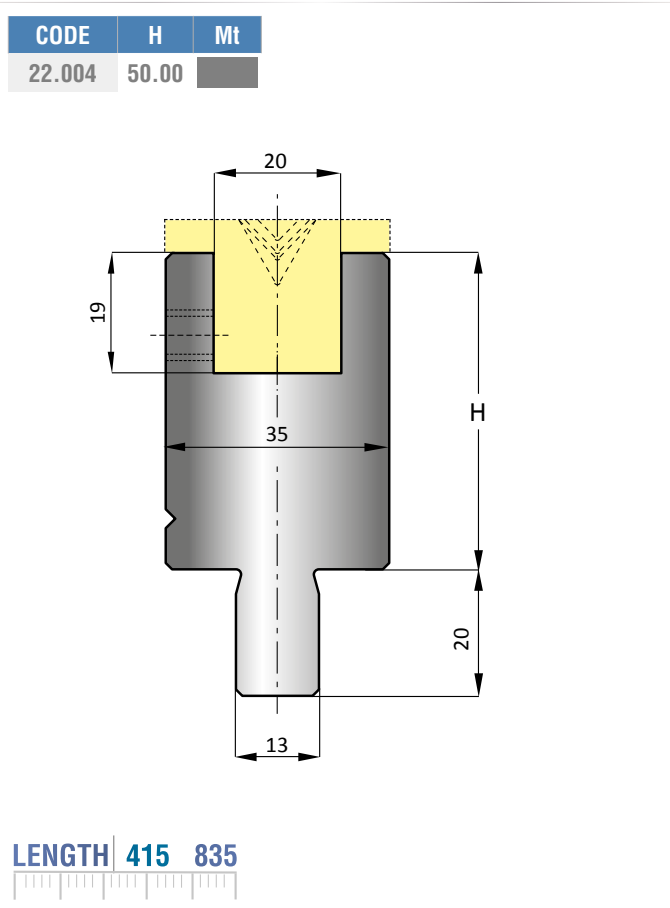
LENGTH | 50 | 100 | 200 | 300 | 500





# CONTENITORI PER INSERTI IN NYLON

CONTENITORI - HOLDER - SOPORTES ENCASTRES DE NYLON - SUORTES PARA INSERTOS EM NYLON - CONTENEURS INSERTS NYLON - HALTERPAAR

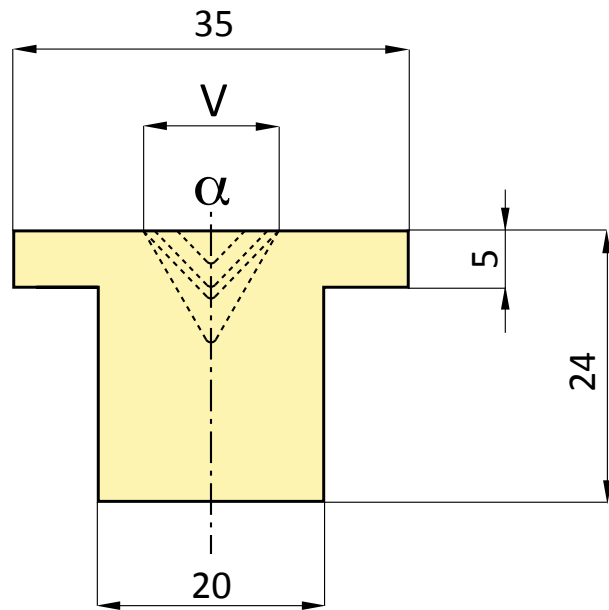




# INSERTI IN NYLON

INSERTI - INSERT - ENCASTRES DE NYLON - INSERTOS - INSERTS - NYLON - KUNSTSTOFFEINSÄTZE

CODE	$\alpha$	V	T/mt
32.306	30°	6	20
32.308	30°	8	20
32.310	30°	10	20
32.406	45°	6	20
32.408	45°	8	20
32.410	45°	10	20
32.412	45°	12	20
32.606	60°	6	20
32.608	60°	8	20
32.610	60°	10	20
32.612	60°	12	20
32.616	60°	16	20
32.806	88°	6	20
32.808	88°	8	20
32.810	88°	10	20
32.812	88°	12	20
32.816	88°	16	20



LENGTH | 415 | 835





# ADATTATORI INTERMEDIARI



## ***MAGENTA LINE***

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**ADAPTERS FOR ALL PRESS BRAKES**

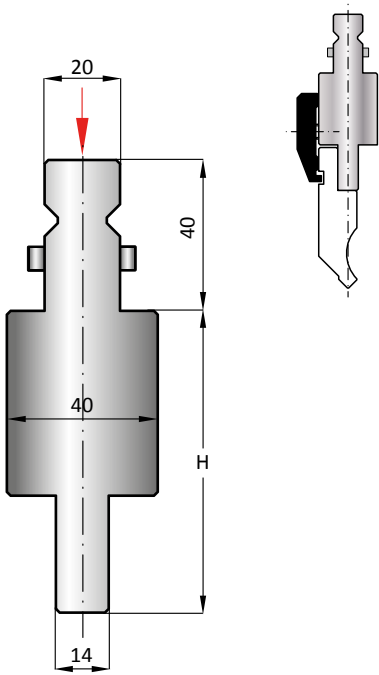
ADATTATORI/INTERMEDIARI/CANALINE - ADAPTERS/INTERMEDIATES/HOLDERS

ADAPTADORES/INTERMEDIARIO/CANAL - ADAPTADORES/INTERMEDIARIOS/PORTA-MATRIZES

ADAPTATEURS/INTERMEDIAIRES/SEMELLES - ADAPTER/ZWISCHENSTÜCKE/MATRIZENADAPTERSCHIENEN

# ADATTATORE EHT / LVD / WEINBRENNER / WILA / TRUMPF / USA

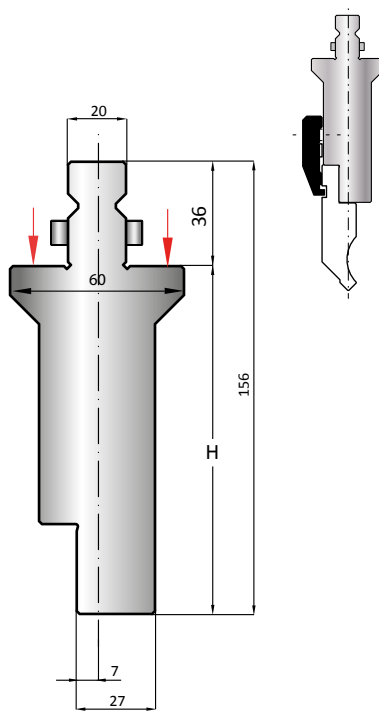
CODE	L	H	T/Mt	Mt
50.970	150	80.00	100	



ADATTATORE- ADAPTER - ADAPTADORE  
ADAPTADORE - ADAPTATEUR - ADAPTER

WILA - TRUMPF / AMADA

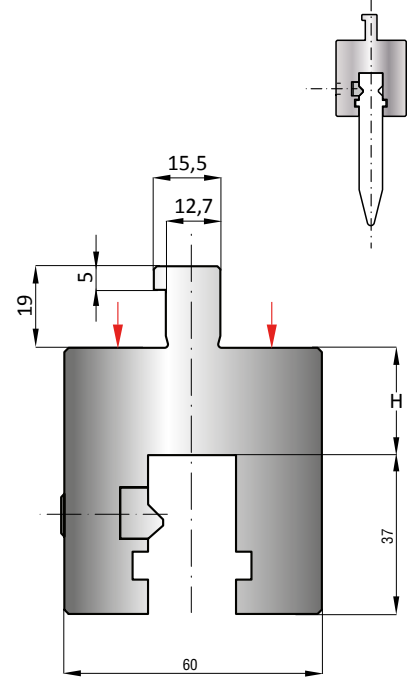
CODE	L	H	T/Mt	Mt
50.940	150	120.00	100	



ADATTATORE- ADAPTER - ADAPTADORE  
ADAPTADORE - ADAPTATEUR - ADAPTER

WILA - TRUMPF / AMADA

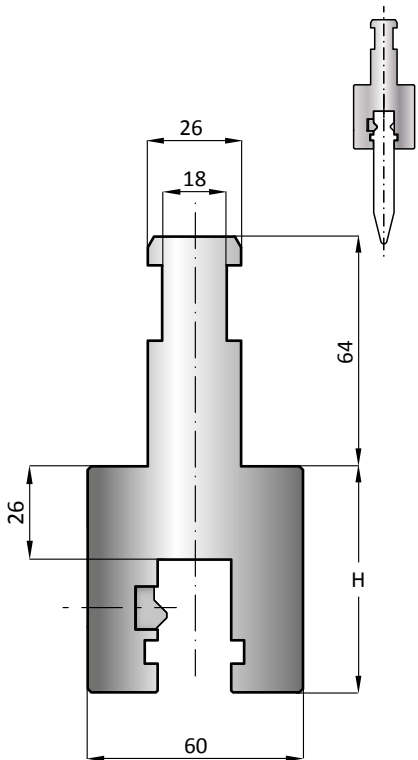
CODE	L	H	T/Mt	Mt
50.960	150	23.00	100	



ADATTATORE- ADAPTER - ADAPTADORE  
ADAPTADORE - ADAPTATEUR - ADAPTER

USA - EU / WILA ADAPTER

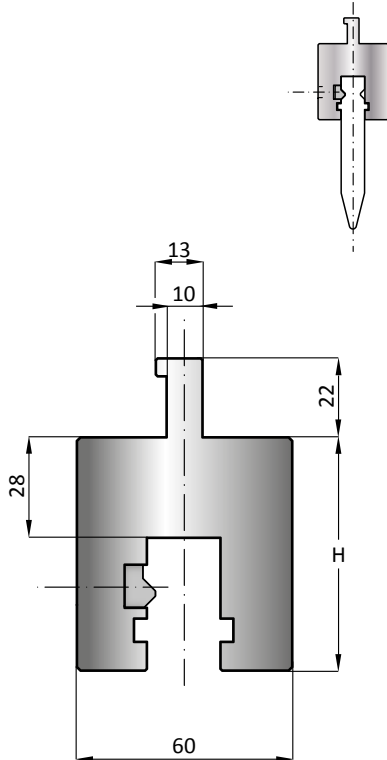
CODE	L	H	T/Mt	Mt
50.450	150	63.00	100	



ADATTATORE- ADAPTER - ADAPTADORE  
ADAPTADORE - ADAPTATEUR - ADAPTER

EHT / WILA - TRUMPF

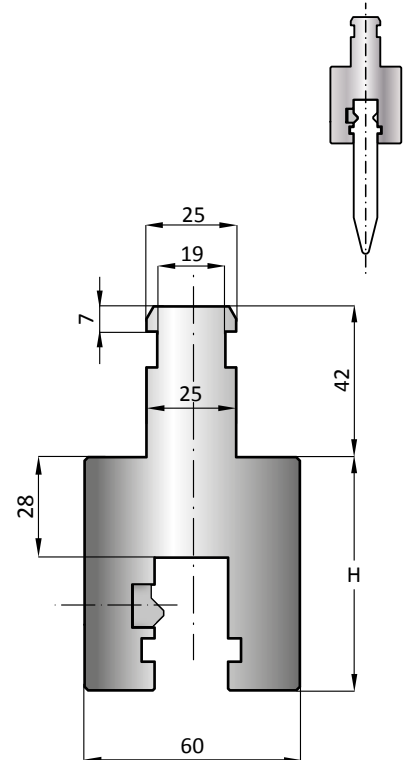
CODE	L	H	T/Mt	Mt
50.470	150	65.00	100	



ADATTATORE- ADAPTER - ADAPTADORE  
ADAPTADORE - ADAPTATEUR - ADAPTER

LVD / WILA - TRUMPF

CODE	L	H	T/Mt	Mt
50.490	150	65.00	100	

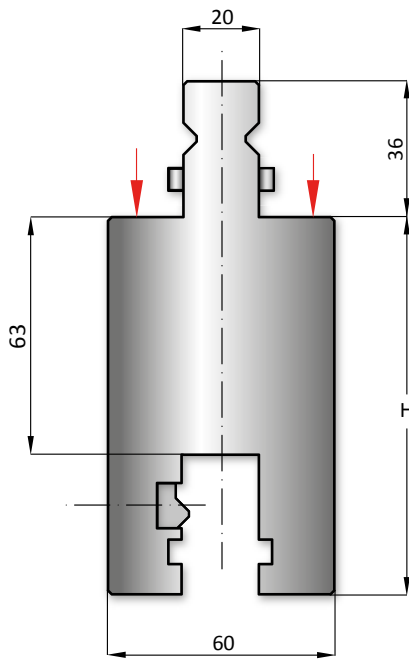


ADATTATORE- ADAPTER - ADAPTADORE  
ADAPTADORE - ADAPTATEUR - ADAPTER

WEINBRENNER / WILA - TRUMPF

# PROLUNGA WILA / TRUMPF

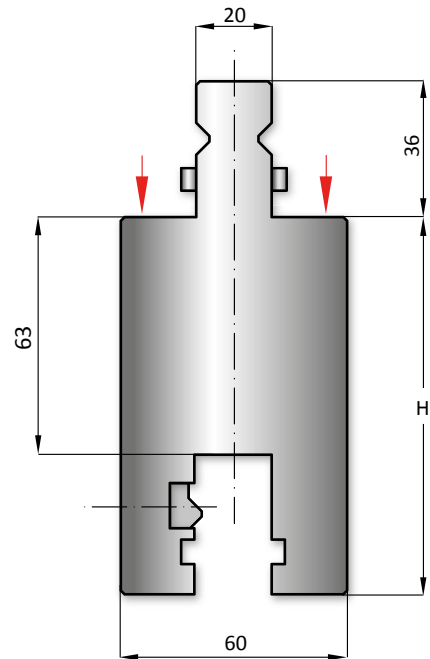
CODE	L	H	T/Mt	Mt
50.410	150	100.00	100	



PROLUNGA - EXTENSION - EXTENSIÓN  
EXTENSÃO - EXTENSION - VERLÄNGERUNG

WILA / TRUMPF

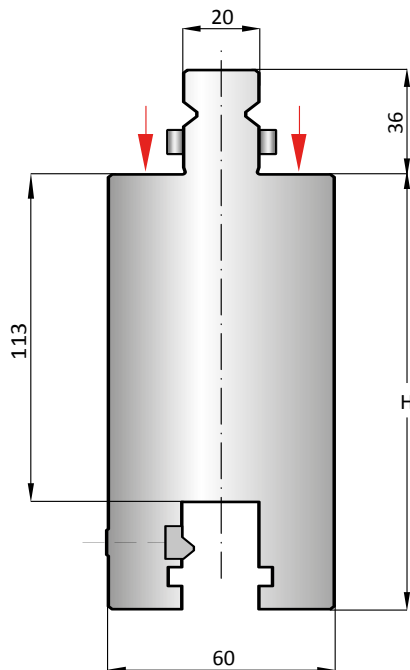
CODE	L	H	T/Mt	Mt
50.415	50	100.00	100	



PROLUNGA - EXTENSION - EXTENSIÓN  
EXTENSÃO - EXTENSION - VERLÄNGERUNG

WILA / TRUMPF

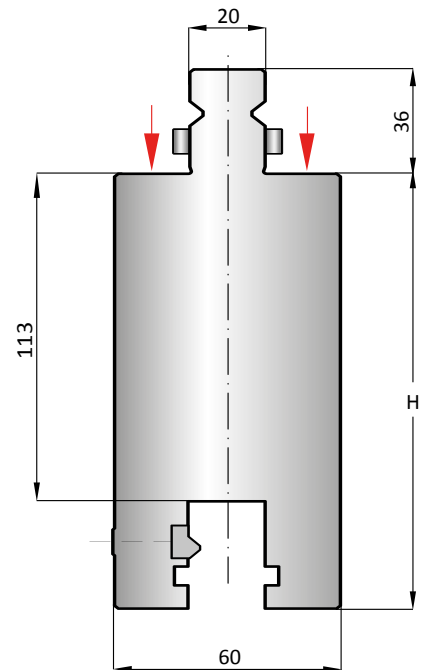
CODE	L	H	T/Mt	Mt
50.440	150	150.00	100	



PROLUNGA - EXTENSION - EXTENSIÓN  
EXTENSÃO - EXTENSION - VERLÄNGERUNG

WILA / TRUMPF

CODE	L	H	T/Mt	Mt
50.445	50	150.00	100	



PROLUNGA - EXTENSION - EXTENSIÓN  
EXTENSÃO - EXTENSION - VERLÄNGERUNG

WILA / TRUMPF



# ADATTATORE E PROLUNGA WILA / TRUMPF

CODE	L	H	T/Mt	Mt
50.502	200	220.00	90	

ADATTATORE- ADAPTER - ADAPTABLE  
 ADAPTABLE - ADAPTABLEUR - ADAPTER  
 WILA - TRUMPF / AMADA

CODE	L	H	T/Mt	Mt
50.503	200	220.00	90	

PROLUNGA - EXTENSION - EXTENSIÓN  
 EXTENSIÓN - EXTENSION - VERLÄNGERUNG  
 WILA / TRUMPF





# INTERMEDIARIO RAPIDIO MANUALE WILA / AMADA

INTERMEDIARIO RAPIDO MANUALE - FAST MANUAL CLAMPING - INTERMEDIARIO RÁPIDO

INTERMEDIÁRIO RÁPIDO MANUAL - INTERMÉDIAIRE RAPIDE MANUEL - ZWISCHENSTÜCK ZUR MANUELLEN SCHNELLEKLEMMUNG

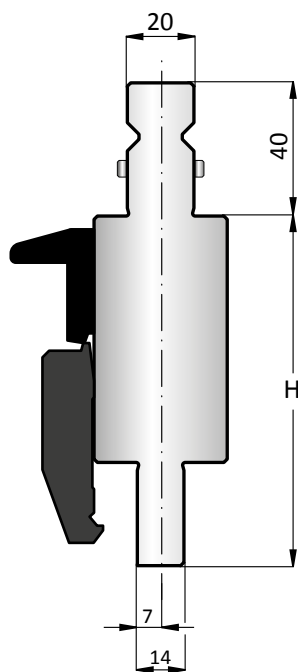
# SWING



PRINCIPIO DI FUNZIONAMENTO - FUNCTIONING INSTRUCTION - INSTRUCCIONES DE FUNCIONAMIENTO

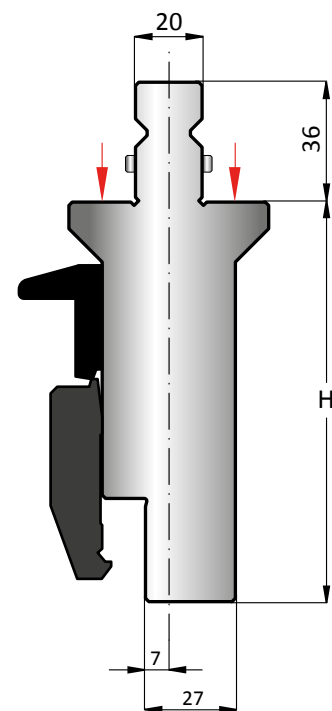
PRINCÍPIO DE FUNCIONAMENTO - INSTRUCTIONS DE FONCTIONNEMENT - BETRIEBSANLEITUNG

CODE	L	H	T/Mt	Mt
50.972	150	105.00	100	



WILA - TRUMPF / AMADA

CODE	L	H	T/Mt	Mt
50.945	150	120.00	100	



WILA - TRUMPF / AMADA



# STAFFE



## ***MAGENTA LINE***

**ADAPTERS FOR ALL PRESS BRAKES**

**STAFFE - CLAMP PLATES - BRIDAS - BARRAS - BRIDES - KLEMMBRIDEN**

# STAFFE REGISTRABILI E FISSE L=150mm

STAFFE PER INTERMEDIARI REGISTRABILI E FISSI - CLAMP PLATES FOR ADAPTERS - BRIDAS PARA LOS INTERMEDIARIOS AJUSTABLES Y FIJOS

BARRAS PARA INTERMEDIÁRIOS AJUSTÁVEIS E FIXOS - BRIDES D'ATTACHE POUR INTERMÉDIAIRES FIXES ET RÉGLABLES - KLEMMBRIDEN FÜR ZWISCHENSTÜCKE UND VERSTELLBARE ZWISCHENSTÜCK

CODE	L	H
50.529	150	50.00

STAFFA  
CLAMP PLATE  
BRIDA  
BARRAS  
BRIDE  
KLEMMBRIDEN

CODE	L	H
50.571	150	60.00

STAFFA DI SICUREZZA  
SAFETY CLAMP PLATE  
BRIDA DE SEGURIDAD  
BARRAS DE SEGURANÇA  
BRIDE AVEC RAINURE DE SÉCURITÉ  
SICHERHEITSKLEMMBRIDE

CODE	L	H
50.551	150	60.00

STAFFA DI SICUREZZA RAPIDA CON LEVETTA  
QUICK SAFETY CLAMP PLATE  
BRIDA DE SEGURIDAD CON PALANCA  
BARRAS DE SEGURANÇA COM ALAVANCA  
BRIDE À SERRAGE RAPIDE  
SCHNELLKLEMM-SICHERHEITSKLEMMBRIDE

CODE	L	H
50.900	150	60.00

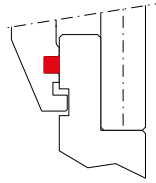
STAFFA DI SICUREZZA CON LEVETTA A SCOMPARSA  
QUICK CLAMP PLATE WITH FOLDAWAY LEVER  
BRIDA DE SEGURIDAD CON PALANCA ESCAMOTEABLE  
BARRAS DE SEGURANÇA COM ALAVANCA RETRÁCTIL  
BRIDE À SERRAGE RAPIDE LEVIER INTÉGRÉ  
SICHERHEITSKLEMMBRIDE MIT VERSENKBAREM KLEMMHEBEL

# STAFFE DI SICUREZZA CON INSERTO IN POLIURETANO

STAFFA DI SICUREZZA CON INSERTO IN POLIURETANO - SAFETY CLAMP WITH POLYURETHANE INSERT - BRIDA DE SEGURIDAD CON INSERTO EN POLIURETANO

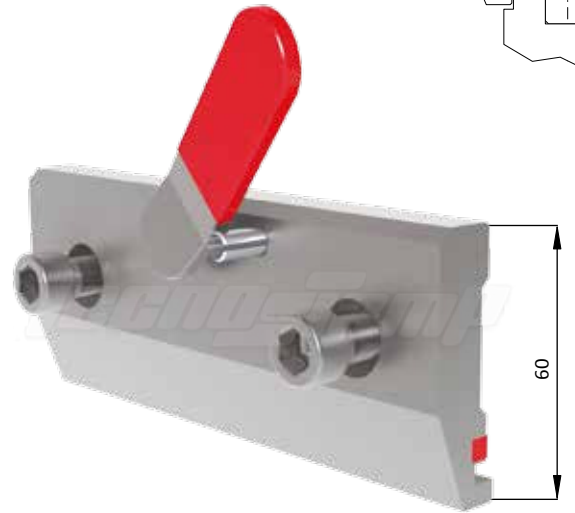
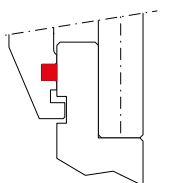
BARRA DE SEGURANÇA COM INSERTO EM POLIURETANO - BRIDE AVEC INSERT POLYURÉTHANE - SCHNELLKLEMM-SICHERHEITSBRIDE MIT POLYURETHAN-EINLAGE

CODE	L	H
50.910	150	60.00



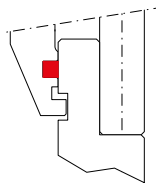
CON INSERTO IN POLIURETANO PER FRAZIONATI  
WITH POLYURETHANE FOR SECTIONED UPPER TOOLS  
CON INSERTO EN POLIURETANO PARA FRACCIONADOS  
COM INSERTO EM POLIURETANO PARA FRACIONADOS  
AVEC INSERT POLYURÉTHANE POUR FRACTIONNÉS  
MIT POLYURETHAN-EINLAGE

CODE	L	H
50.905	150	60.00



RAPIDA CON INSERTO IN POLIURETANO PER FRAZIONATI  
QUICK SAFETY WITH POLYURETHANE FOR SECTIONED UPPER TOOLS  
CON PALANCA CON INSERTO EN POLIURETANO PARA FRACCIONADOS  
COM INSERTO EM POLIURETANO PARA FRACIONADOS  
AVEC INSERT POLYURÉTHANE POUR FRACTIONNÉS  
MIT POLYURETHAN-EINLAGE

CODE	L	H
50.903	150	60.00



CON LEVETTA A SCOMPARSA ED INSERTO IN POLIURETANO  
FOLDAWAY LEVER WITH POLYURETHANE  
CON PALANCA ESCAMOTEABLE E INSERTO EN POLIURETANO  
COM ALAVANCA RETRÁCTIL E INSERTO EM POLIURETANO  
AVEC RAINURE DE SÉCURITÉ ET BARRETTE POLYURÉTHANE  
MIT VERSENKBAREM KLEMMHEBEL UND POLYURETHAN-EINLAGE

TCEI M10X70

71.100

TCEI M10X35



CODE

50.574

50.551

50.529

50.577

50.905

50.571

50.900

50.910

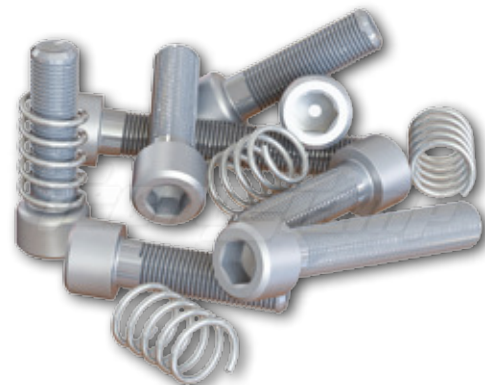
50.903

50.310

50.712

50.697

50.693

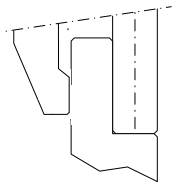




# STAFFE REGISTRABILI E FISSE L=70mm / 150mm

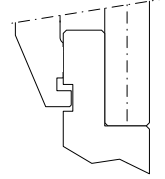
STAFFE PER INTERMEDIARI FISSI - CLAMP PLATES FOR ADAPTERS - BRIDAS PARA LOS INTERMEDIARIOS FIJOS  
 BARRAS PARA INTERMEDIÁRIOS FIXOS - BRIDES POUR INTERMÉDIAIRES FIXÉS - KLEMMBRIDEN FÜR ZWISCHENSTÜCKE

CODE	L	H
50.310	150	45.00



STAFFA  
 CLAMP PLATE  
 BRIDA  
 BARRAS  
 BRIDE  
 KLEMMBRIDE

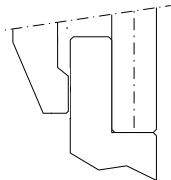
CODE	L	H
50.712	150	52.00



STAFFA DI SICUREZZA  
 SAFETY CLAMP PLATE  
 BRIDA DE SEGURIDAD  
 BARRAS DE SEGURANÇA  
 BRIDE AVEC RAINURE DE SÉCURITÉ  
 SICHERHEITSKLEMMBRIDE

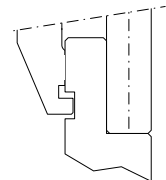
STAFFE PER INTERMEDIARI REGISTRABILI - CLAMP PLATES FOR CENTERING ADAPTERS - BRIDAS PARA LOS INTERMEDIARIOS AJUSTABLES  
 BARRAS PARA INTERMEDIÁRIOS AJUSTÁVEIS - BRIDES POUR INTERMÉDIAIRES RÉGLABLES - KLEMMBRIDE FÜR VERSTELLBARE ZWISCHENSTÜCK

CODE	L	H
50.697	70	50.00



STAFFA  
 CLAMP PLATE  
 BRIDA  
 BARRAS  
 BRIDE  
 KLEMMBRIDE

CODE	L	H
50.693	70	60.00



STAFFA DI SICUREZZA  
 SAFETY CLAMP PLATE  
 BRIDA DE SEGURIDAD  
 BARRAS DE SEGURANÇA  
 BRIDE AVEC RAINURE DE SÉCURITÉ  
 SICHERHEITSKLEMMBRIDE



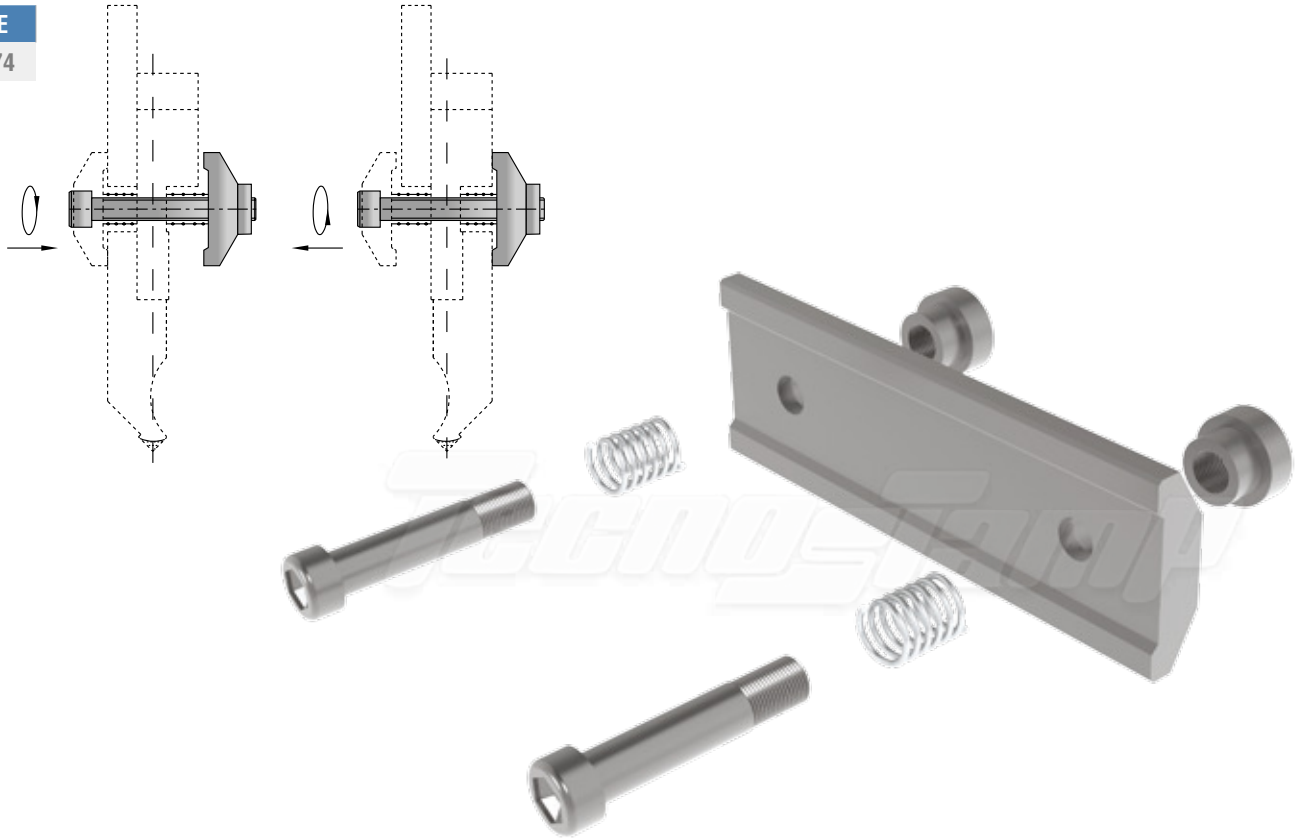
# KIT DOPPIO STAFFAGGIO

KIT PER DOPPIO STAFFAGGIO - EQUIPMENT FOR DOUBLE CLAMPING PLATE - KIT PARA DOBLE AMARRE

KIT PARA APERTO DUPLO - KIT POUR DOUBLE BRIDAGE - SET FÜR BEIDSEITIGE WERKZEUGKLEMMUNG

CODE

50.574

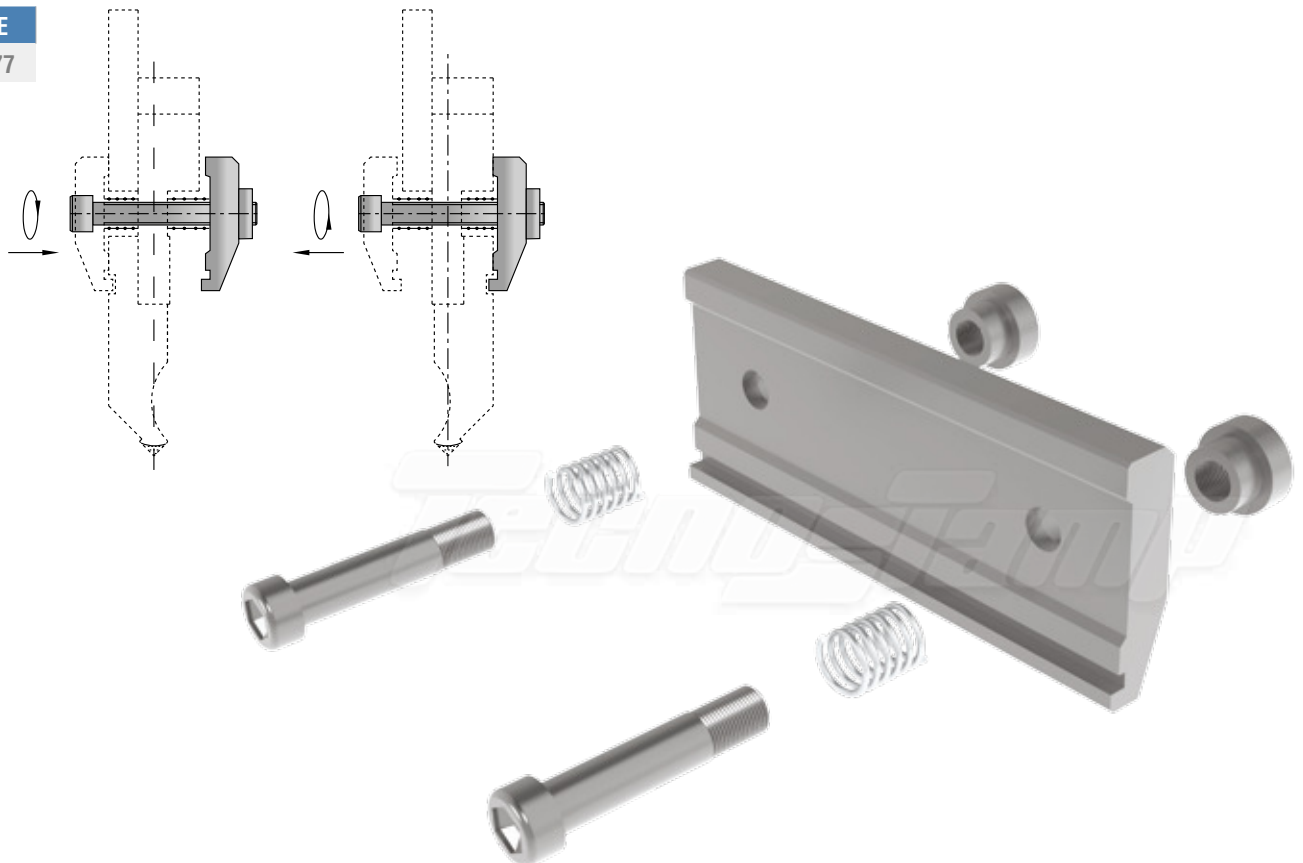


KIT PER DOPPIO STAFFAGGIO - EQUIPMENT FOR DOUBLE CLAMPING PLATE - KIT PARA DOBLE AMARRE

KIT PARA APERTO DUPLO - KIT POUR DOUBLE BRIDAGE - SET FÜR BEIDSEITIGE WERKZEUGKLEMMUNG

CODE

50.577





# CANALINE



## ***MAGENTA LINE***

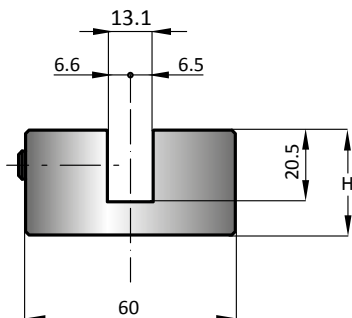
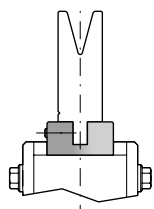
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**ADAPTERS FOR ALL PRESS BRAKES**

**CANALINE - HOLDERS - CANAL - PORTA-MATRIZ - SEMELLES PORTE-MATRICES - MATRIZENADAPTERSCHIENEN**

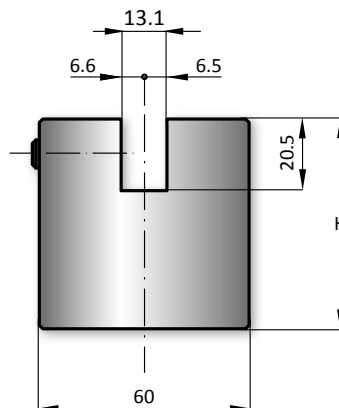
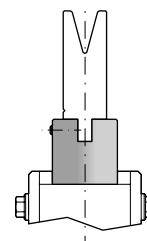
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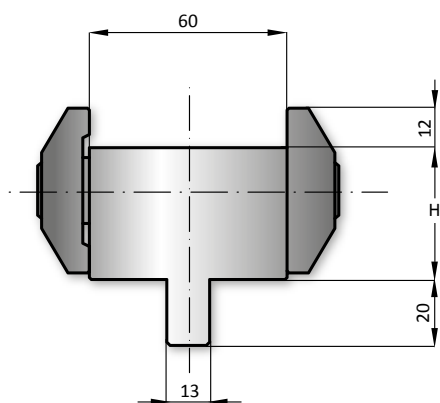
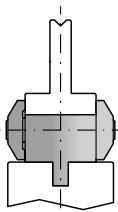
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 ADAPTATEUR INFERIEUR - MATRIZENADAPTER  
 AMADA / BEYELER - TRUMPF

CODE	L	H	T/Mt	Mt
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ADATTATORE INFERIORE - LOWER ADAPTER  
 ADAPTADOR INFERIOR - ADAPTADOR INFERIOR  
 ADAPTATEUR INFERIEUR - MATRIZENADAPTER  
 AMADA / BEYELER - TRUMPF

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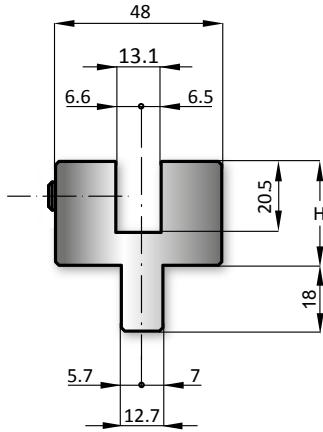
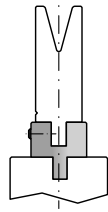


ADATTATORE INFERIORE - LOWER ADAPTER  
 ADAPTADOR INFERIOR - ADAPTADOR INFERIOR  
 ADAPTATEUR INFERIEUR - MATRIZENADAPTER  
 BEYELER - TRUMPF / AMADA



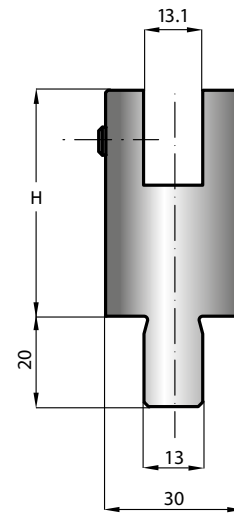
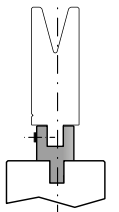
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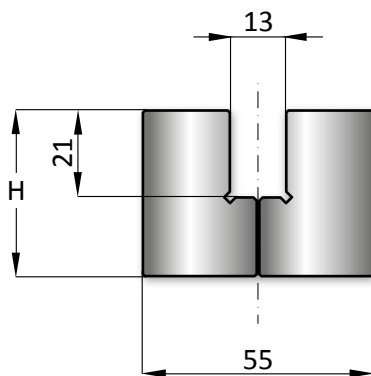
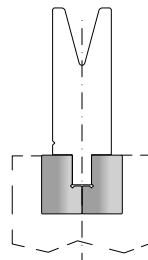
ADATTATORE INFERIORE - LOWER ADAPTER  
 ADAPTADOR INFERIOR - ADAPTADOR INFERIOR  
 ADAPTATEUR INFERIEUR - MATRIZENADAPTER  
 BEYELER - TRUMPF / LVD

CODE	L	H	T/Mt	Mt
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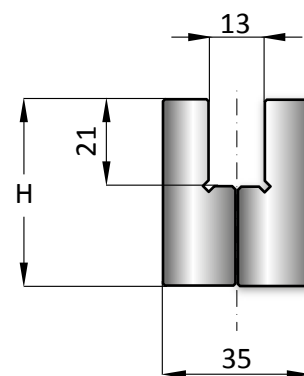
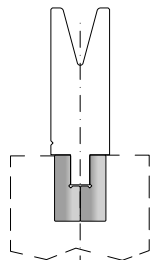
PROLUNGA - EXTENSION - EXTENSIÓN  
 EXTENSÃO - EXTENSION - VERLÄNGERUNG  
 WILA / TRUMPF

CODE	L	H	T/Mt	Mt
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ADATTATORE INFERIORE - LOWER ADAPTER  
 ADAPTADOR INFERIOR - ADAPTADOR INFERIOR  
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 EHT / TRUMPF - BEYELER

CODE	L	H	T/Mt	Mt
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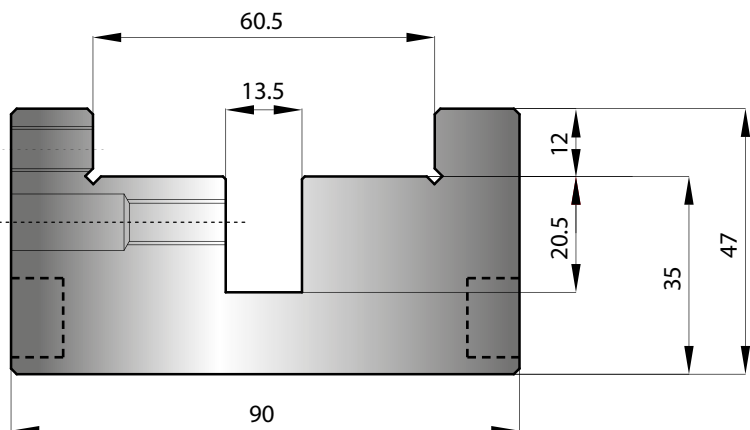


ADATTATORE INFERIORE - LOWER ADAPTER  
 ADAPTADOR INFERIOR - ADAPTADOR INFERIOR  
 ADAPTATEUR INFERIEUR - MATRIZENADAPTER  
 WEINBRENNER / TRUMPF - BEYELER

# CANALINA MODULARE

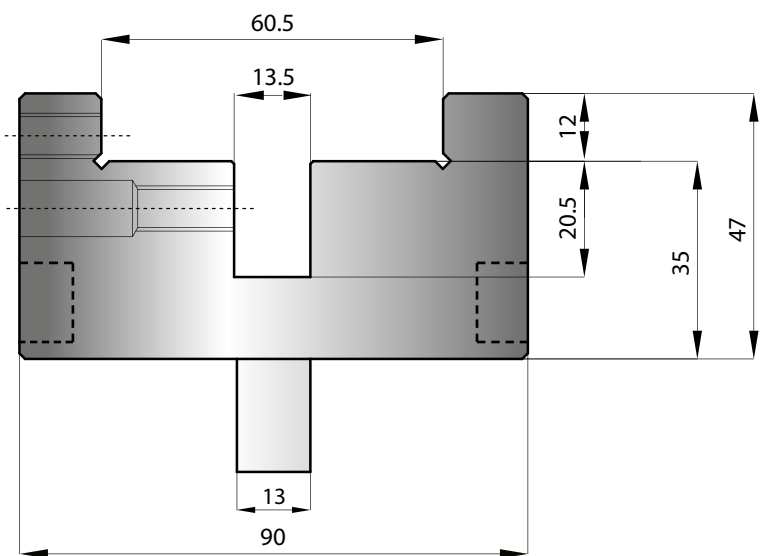
CANALINA MODULARE - MODULAR HOLDER - CANAL MODULAR - PORTA-MATRIZ MODULAR - SEMELLE PORTE-MATRICES MODULABLE - MATRIZENADAPTERSCHIENEN MODULAR

CODE	L	H	T/Mt	Mt
60.710	1050	35.00	100	



LENGTH | 1050

CODE	L	H	T/Mt	Mt
60.715	1050	35.00	100	



LENGTH | 1050





# I NOSTRI CATALOGHI

I CATALOGHI SONO DISPONIBILI SUL SITO WEB - THE CATALOGS ARE AVAILABLE ON THE WEBSITE

LOS CATÁLOGOS ESTÁN DISPONIBLES EN EL SITIO WEB - OS CATÁLOGOS ESTÃO DISPONÍVEIS NO SITE

LES CATALOGUES SONT DISPONIBLES SUR LE SITE WEB - DIE KATALOGE SIND AUF DER WEBSITE VERFÜGBAR



## ***RED LINE***

**AMADA - PROMECAM STYLE**



## ***BLUE LINE***

**WILA - TRUMPF STYLE**



## ***ORANGE LINE***

**BYSTRONIC - BEYELER STYLE**



## ***RAINBOW LINE***

**LVD - EHT - WEINBRENNER - NEWTON STYLE**



## ***BLACK LINE***

**AMERICAN STYLE**



## ***CORAL LINE***

**NO MARKING TOOLS**

# I NOSTRI CATALOGHI

I CATALOGHI SONO DISPONIBILI SUL SITO WEB - THE CATALOGS ARE AVAILABLE ON THE WEBSITE

LOS CATÁLOGOS ESTÁN DISPONIBLES EN EL SITIO WEB - OS CATÁLOGOS ESTÃO DISPONÍVEIS NO SITE

LES CATALOGUES SONT DISPONIBLES SUR LE SITE WEB - DIE KATALOGE SIND AUF DER WEBSITE VERFÜGBAR



## ***MAGENTA LINE*** ADAPTERS FOR ALL PRESS BRAKES



## ***YELLOW LINE*** RECTILINEAR BLADES



## ***GREEN LINE*** ACCESSORIES FOR ALL PRESS BRAKES



## ***SILVER LINE*** WORKING - MODIFICATION - REFURBISHED TOOLING



## ***GOLD LINE*** SPECIAL TOOLING FOR ALL PRESS BRAKES



## ***QR CODE*** GO TO THE WEBSITE [WWW.TECNOSTAMP.EU](http://WWW.TECNOSTAMP.EU)

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